Weldclass®

PROMAX 720R

WITH R30 RESPIRATOR



INSTRUCTION MANUAL

DIGITAL PAPR FLIP-UP WELDING HELMET

⚠ WARNING

THIS PRODUCT CONTAINS A BUTTON BATTERY

A lithium button battery can cause severe or fatal injuries in 2 hours or less if it is swallowed or placed inside any part of the body.

Keep batteries out of reach of children.

If you think batteries may have been swallowed or placed inside any part of the body, seek immediate medical attention.

Version 1.1 Issued November 2026

Congratulations & Thank You

Congratulations, you're now the proud owner of a Weldclass Promax 720R / R30 PAPR welding helmet.

Founded in regional Australia in 1979, Weldclass has focused on developing industry-first solutions and has grown into a leading welding equipment brand across Australasia and beyond.

From all of us at Weldclass, welcome and thanks for joining our club!

Join the Owners Club!

Register Your Product to extend your Warranty

Standard warranty without registration is 12 months.
To qualify for the **extended conditional 7-year warranty** on your purchase you must register within 30 days of purchase.

Please register your warranty now by going to:
http://www.weldclass.com.au/WarrantyRegistration

Register Now!

You will need;

a) A copy of your purchase invoice / receipt.
b) Your helmet serial number (found on the back of the Auto Darkening Filter/Lens)

Warranty Terms and Conditions

Refer to https://www.weldclass.com.au/WarrantyTermsAndConditions for warranty terms and conditions.

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2 SAFETY

2.1 Store and Retain this Manual

Retain this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product's serial number on the front and keep this manual and the receipt in a safe and dry place for future references.

2.2 Important Safety Information and Safety Symbols and definitions

Failure to follow the warnings and instructions may result in serious injury or death. Save all warnings and instructions for future reference.

Obey all safety messages that follow these symbols to avoid possible injury or death.

 **DANGER!** indicates a hazardous situation which, if not avoided, will result in death or serious injury.

 **WARNING!** indicates a hazardous situation which, if not avoided, could result in death or serious injury.

 **CAUTION**, used with the safety alert symbol, indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

 **NOTE,** used to address practices not related to personal injury.

2.3 Intended Use and Limitations of Use

This product is a powered air-purifying respirator (PAPR) welding helmet, intended to protect the wearer's eyes, face and respiratory tract from welding arc radiation, sparks, spatter and welding fume particulate during arc welding and allied processes.

Do NOT use this PAPR helmet in any of the following conditions: in atmospheres where the oxygen concentration is below 19.5%; in atmospheres immediately dangerous to life or health (IDLH); against gases or vapors unless a combined gas/vapor filter rated for that contaminant is fitted; when the airflow alarm is sounding or airflow is below the minimum design flow; or by any wearer who has not completed the required fit testing where local regulation requires it.

Facial hair, spectacles, scars, jewelry or other obstructions that break the helmet face seal will reduce protection. Where a face seal is fitted, the wearer must be clean-shaven around the seal.

2.4 Applicable Standards

This product and its use are governed by the following standards. Refer to them for full requirements:

AS/NZS 1716 Respiratory protective devices; AS/NZS 1715 Selection, use and maintenance of respiratory protective equipment; AS/NZS 1337.1 Eye and face protectors for occupational use; AS/NZS 1338.1 Filters for protection against welding/cutting radiation; and EN 12941 (for CE-marked variants).

2.5 Pre-Use Checks

Before each shift and before entering any contaminated area, complete the following checks: confirm the battery is fully charged; perform an airflow check using the supplied flow indicator and confirm the reading is within the specified range; confirm the correct filter is installed and is within its service life; confirm the breathing tube is securely connected at both ends and free of cuts, kinks or holes; inspect the helmet shell, face seal and Auto Darkening Filter (ADF) for cracks, scratches or pinholes; test the ADF by activating the sensor test and verifying the lens darkens; confirm clear inner and outer cover lenses are fitted and clean; and confirm all seals are intact.

Do not enter the contaminated area until the blower unit is running and airflow has been verified.

2.6 Battery and Charger Safety

The blower unit uses a lithium-ion battery. Use only the battery and charger supplied by Weldclass for this product; do not substitute third-party batteries or chargers. Keep the battery and charger out of reach of children.

Charging: Charge in dry, well-ventilated conditions on a non-combustible surface, away from flammable materials. Do not leave the battery charging unattended. Do not charge a battery that is damaged, swollen, leaking, has been dropped, or has been exposed to water. Do not short-circuit the battery terminals. Do not disassemble or modify the battery or charger.

Temperature: Charge and operate the battery only within the temperature range stated in the product specifications, and never below 0 °C or above 40 °C while charging. Allow a battery that has been used or stored outside this range to return to room temperature before charging.

Cleaning: Wipe the battery and charger with dry or light damp cloth only. Do not use solvents and do not immerse the battery or charger in liquid.

Storage: Store in a dry location within the specified temperature and humidity range. For storage longer than 30 days, charge the battery to approximately 30–50 % and recharge to that level every 6 month.

In the event of fire: A lithium-ion battery fire cannot be extinguished with a standard CO_2 or dry-powder extinguisher alone. If a battery overheats, vents smoke, or ignites, evacuate the area, alert others, and call emergency services. Where it is safe to do so, smother the fire with large volumes of water or sand and keep the cell cool to prevent re-ignition.

Transport and disposal: Lithium-ion batteries must be transported in accordance with applicable dangerous goods regulations (UN3480 / UN3481 for air freight). At end of life, dispose of the battery at an approved battery recycling point; do not dispose of in general waste or in fire.

2.7 Filter Handling

Install only Weldclass-supplied replacement filters that match the hazard rating of your work. Record the date of installation. Replace the filter at the interval stated in this manual or whenever the airflow alarm sounds in clean air, the filter is damaged or contaminated with liquid, or breakthrough is suspected (taste, smell or irritation while in use).

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Do not clean filters with compressed air, water or solvents. Do not modify filters. Particulate-only filters do not protect against gases or vapors; combined filters must be rated for the specific contaminant.

2.8 Cleaning, Inspection and Service Life

Clean the helmet shell, face seal and breathing tube using only the cleaners specified in this manual. Do not immerse the blower unit, battery or charger in liquid. Inspect all seals after each cleaning and replace any seal that is damaged or compressed. The helmet shell, ADF and breathing tube retain their protective function only while undamaged: replace any component after impact, drop, visible cracks, pinholes or solvent damage. Do not paint the shell or apply solvents to the ADF. Clear spatter from the ADF sensors before each shift.

Refer to the product specifications for shelf life of unopened filters, in-use service life of opened filters, helmet shell service life, and operating and storage temperature and humidity ranges.

2.9 Wearer Responsibilities and Emergency Egress

Read this manual before first use. Receive training in the correct use of the helmet, the blower unit and the filter. Perform the pre-use checks listed above before each shift.

Leave the contaminated area immediately if any of the following occurs: the airflow alarm sounds; airflow noticeably decreases; you can taste or smell the contaminant; you experience dizziness, irritation, nausea or any other adverse reaction; or the helmet, blower unit or breathing tube is damaged. Do not remove the helmet until you have left the contaminated area.

2.10 Welding Process Hazards (also refer to your welding machine manual)



WARNING! *Protect yourself and others from possible serious injury or death. Keep children away. Read the operating/Instruction manual before wearing, operating or servicing this equipment. Have all installation, operation, maintenance, and repair work performed by qualified people.*

If an operator does not strictly observe all safety rules and take precautionary actions, welding products and welding processes can cause serious injury or death, or damage to other equipment or property.

Safe practices have developed from experience in the use of welding and cutting. These practices must be learned through study and training before using this welding helmet. Some of these practices apply to equipment connected to power lines; other practices apply to engine driven equipment. Anyone who does not have extensive training in welding and cutting practices should not attempt to weld.

Safe welding practices are outlined in Australian Standard AS 1674.2 *Safety in welding and allied processes* and related standards. Also check the Safe Work Australia website, for handy free safety information relating to welding. https://www.safeworkaustralia.gov.au/doc/model-code-practice-welding-processes Refer to these documents and any applicable AS/NZS PPE standards for detailed safety requirements.



WARNING! *Only use safety equipment that has been approved by an appropriate standards agency. Unapproved safety equipment may not provide adequate protection. Eye and breathing protection must be AS/NZS compliant for the specific hazards in the work area.*



DANGER! A*lways wear AS/NZS compliant safety glasses and a welding helmet or welding face shield fitted with an appropriate filter shade number for the welding process and current. Refer to the* ***"Recommended Eye Protection Filters"*** *table in this manual.*



CAUTION! *Heavy-duty work gloves, long heavy weight cotton drill pants, long sleeve cotton shirts and appropriate welding jackets, non-skid safety shoes/boots and hearing protection used for appropriate conditions will reduce personal injuries.*



CAUTION! *Have the equipment serviced by a qualified repair person using identical replacement parts. This will ensure that the safety of the equipment is maintained.*

2.10.1 Personal Safety



CAUTION! *Keep the work area well lit. Make sure there is adequate space surrounding the work area. Always keep the work area free of obstructions, grease, oil, rubbish, and other debris. Do not use equipment in areas near flammable materials, such as chemicals, fuels, paints, oils, cardboard, carpet, timber floors, dust and vapors. Do not use this product in a damp or wet location.*

1. **Stay alert, watch what you are doing and use common sense when operating equipment.** Do not use welders or tools while you are tired or under the influence of drugs, alcohol or medication. A moment of distraction when operating equipment may result in serious personal injury.
2. **Do not overreach.** Keep proper footing and always maintain balance. This enables better control of the power tool in unexpected situations.

2.10.2 Arc Rays can Burn Eyes and Skin



CAUTION! *Arc rays from the welding process produce intense heat and strong ultraviolet rays that can burn eyes and skin.*

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1. This Welding Helmet is fitted with a proper shade filter (refer AS/NZS 1337.1 and AS/NZS 1338.1 Safety Standards) to protect your face and eyes when welding or watching. (see Filter Table in section 2.10.2 below).
2. Wear approved wrap around safety glasses. Side shields are recommended.
3. Use protective screens or barriers to protect others from flash and glare; warn others not to watch the arc.
4. Wear protective clothing made from durable, flame-resistant material (wool, heavy weight cotton and leather) and foot safety protection.
5. Never wear contact lenses while welding.

Arc rays from the welding process produce intense heat and strong ultraviolet rays that can burn eyes and skin. Use the following table to select the appropriate shade number for a Welding Helmet or Welding Face Shield.

Recommended Eye Protection Filters for Electric Welding		
Welding Process / Application	**Approximate Range of Welding Current in Amps**	**Minimum Shade Number of Filter Lens**
Stick (MMA)	Up to 100	9
	100 to 200	11
MIG (other than Aluminum and Stainless Steel)	Up to 150	10
	150 to 250	12
MIG of Aluminum and Stainless Steel	Up to 250	12
MIG, Flux-Cored Arc Welding (FCAW) – with or without Shielding Gas	Up to 300	13
TIG	Up to 100	10
	100 to 200	11

2.10.3 Noise Can Damage Hearing

CAUTION! *This helmet does not provide hearing protection. Noise from welding, cutting and grinding can damage hearing. Where the noise level reaches or exceeds the action level set by AS/NZS 1269, wear hearing protection that complies with AS/NZS 1270 in addition to this helmet.*

2.10.4 Work Environment Safety

DANGER! *Remove any combustible material from the work area.*

1. If possible, move the work to a location well away from combustible materials. If relocation is not possible, protect the combustibles with a cover made of fire-resistant material.
2. Remove or make safe all combustible materials for a radius of 10 meters around the work area. Use fire-resistant material to cover or block all doorways, windows, cracks, and other openings.
3. Do not weld or cut on materials having a combustible coating or combustible internal structure, as in walls or ceilings, without an approved method for eliminating the hazard.

2.10.5 Fumes And Gases

WARNING! *Welding produces fumes and gases. Breathing these fumes and gases is hazardous to your health, and welding fumes normally contains known carcinogens. Ensure adequate ventilation or use local exhaust and respiratory protection as required. Refer to* ***Safe Work Australia guidance on welding fume exposure and the Workplace Exposure Limits*** *(WEL) for airborne contaminants.*

1. Keep your head out of the fumes. Do not breathe the fumes.
2. Ventilate the area and/or use an exhaust at the arc to remove welding fumes and gases.
3. Read the Safety Data Sheets (SDS) and the manufacturer's instructions for the metals, consumables, coatings and cleaners.
4. Do not weld on coated metals, such as galvanized, lead, or cadmium plated steel, unless the coating is removed from the weld area, the area is well ventilated, to protect you and others in the work area. The coatings and any metals containing these elements can give off toxic fumes if welded.







2.10.6 Sparks & Hot Metal

WARNING! *Chipping and grinding causes flying metal, and as welds cool, they can throw off slag.*

1. Wear an AS/NZS approved face shield or safety goggles. Side shields are recommended.
2. Wear appropriate safety equipment to protect the skin and body.

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3 OVERVIEW

3.1 Specifications

Model	Promax 720R
Suitable Applications	MIG, MMA (stick), TIG, Plasma Cutting, Oxy Cutting (Brazing, Arc Gouging)
TIG Suitability	5 Amps or more
Optical Class	V2 (1/1/1/2)
Switching Speed	Conforms to & exceeds the requirements of AS/NZS1338.1 & ISO16321-2
Sensors	4
Power Supply	2 x CR2450 replaceable battery (assisted by Solar panels)
On / Off	Ready to weld at any time – no switching required
Low Battery Indicator	Battery level indicator on Digital Screen
Inactive Shade Level (Grind/Off)	3
Active Shade Level (Weld)	4-8 / 9-13
Sensitivity Adjustment	Low - High (9 levels)
Delay Adjustment	Min 0.04 sec – Max 2.0 sec with Gradient function
Grinding Mode	Yes, internal
Operating Temperature	-10 °C to +60 °C
Storage Temperature	-25 °C to +65 °C
Weight	Helmet only: 890g | Helmet with respirator & hose: 2.14kg
Viewing Area	110x60 mm
Magnification Lens Holder	Internal – takes standard 108x51mm magnification lenses
Standards Compliance – Shell	AS/NZS1337.1 High Impact
Standards Compliance – Auto Darkening Filter/Lens	AS 1338.1, ISO 16321-2, ANSI Z87.1, CSA Z94.3

For full details go to:
http://www.weldclass.com.au/720R

3.2 Kit Contents



4 SET UP AND OPERATION

4.1 Operating the Respirator

4.1.1 Battery

1. Detach the battery pack from the blower unit, then plug the charging cord into the battery terminal.
2. Connect the charger to a mains outlet to begin charging.
   Red Light: Charging in progress
   Green Light: Charge complete





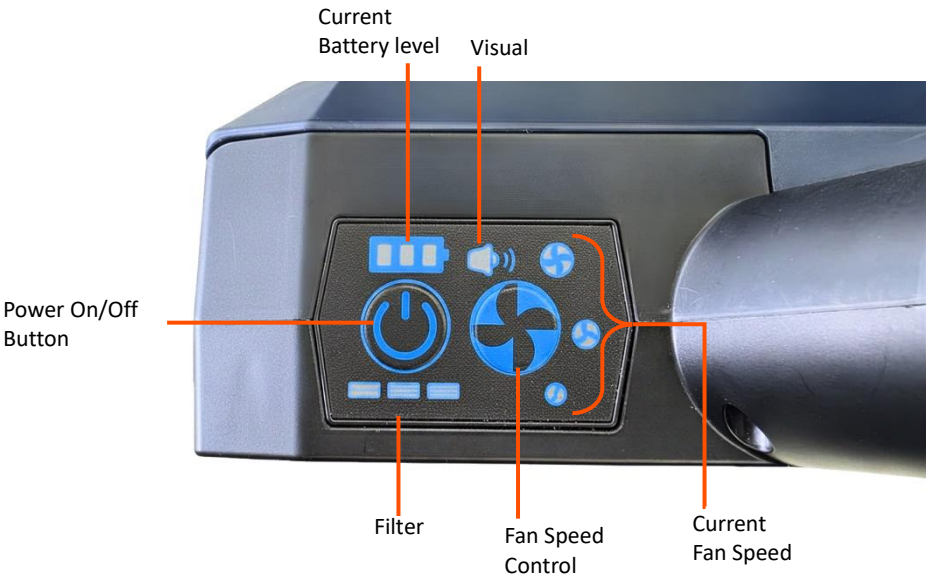
4.1.2 Assembly

1. Assemble filter components as shown in diagram below.
2. Ensure filter cover is firmly latched into blower unit on both sides.
3. To replace the filter later, turn the unit off and unlatch the filter cover.
4. Slide the battery into the blower unit as shown until it clicks into place. To remove it, press the latch on the bottom of the battery and slide the battery out downwards.
5. To fit the blower unit to the belt, align the slots on the back of the blower unit with the clips on the belt. Slide the blower unit down until you hear the click. To remove, press the latch away from the blower and slide the blower unit upwards.



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4.1.3 Controls



Switching ON: Turn the blower on by pressing the Power Button for at least 1 Second until the blower is activated.
Switching OFF: Turn the blower off by pressing the Power Button for at least 1 Second until the blower turns off.
Fan Speed Settings: Choose your preferred airflow by short pressing the Fan Speed Control button. Each press changes the airflow by one level (170L/min, 200L/min, 230L/min).

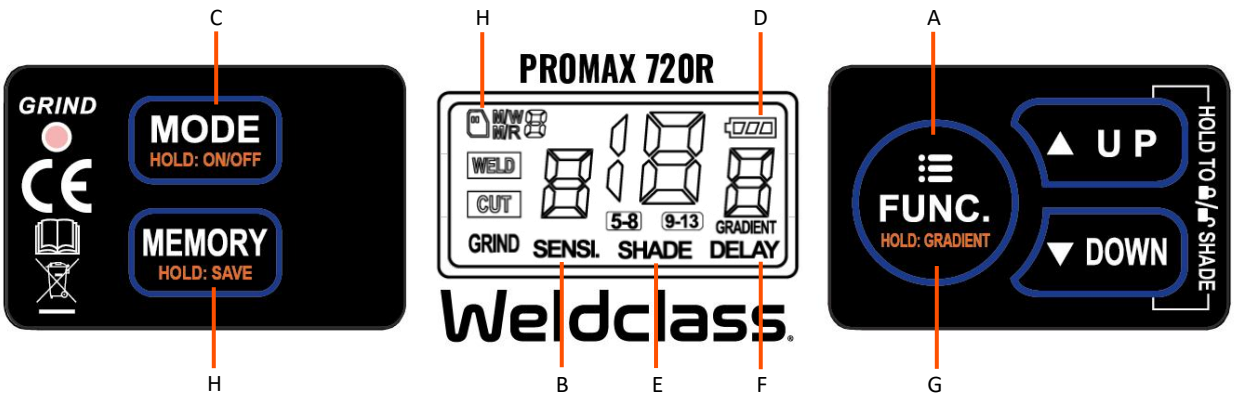


4.1.4 Airflow test

1. Disconnect the breathing tube from the blower unit.
2. Insert the flow meter into the hose connector and hold it vertically at approximately eye level.
3. Switch the unit on.
4. The airflow is adequate only when the ball indicator is level with or above the minimum airflow rate mark.
5. If the ball fails to reach the minimum level, do not use the system. Check the filter and battery, then retest.

4.2 Operating the Helmet

4.2.1 Controls



a. Function Button (FUNC.)
This scrolls through Sensitivity, Shade and Delay settings. Press the Up and Down buttons to adjust the Function that is flashing. Once adjusted, wait for the setting to stop flashing to store the new value.

b. Sensitivity Control (SENSI.)
This adjusts the sensitivity of the arc sensors to best suit the welding task & surrounding environment. Low sensitivity helps prevent the ADF from reacting to other nearby light sources. High sensitivity may be required if welding on low current &/or when TIG welding. Low to mid sensitivity is recommended for most welding applications.

c. Mode Button
This changes between WELD 9-13, WELD 4-8, CUT, and GRIND modes. Also, press and hold this button to test/check ADF is operating correctly.

d. Battery Level Indicator

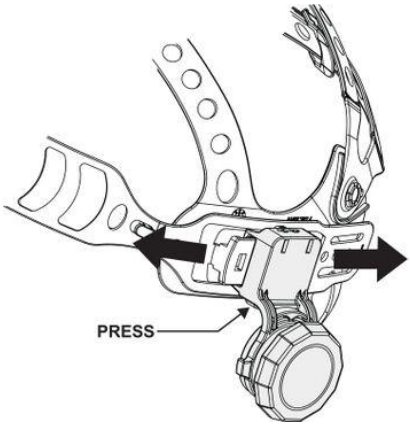
e. Shade Adjustment (SHADE)
Use the chart in 2.10.2 (Arc Rays can Burn Eyes and Skin) for recommended shade levels for different welding applications.

f. Time Delay Adjustment (DELAY)
This adjusts the time the ADF switches from dark back to light when welding stops. A short delay time is best for tack welding and short welds. A longer delay may be required when welding heavier materials, where the weld pool continues to emit bright light for a brief period after the arc stops.

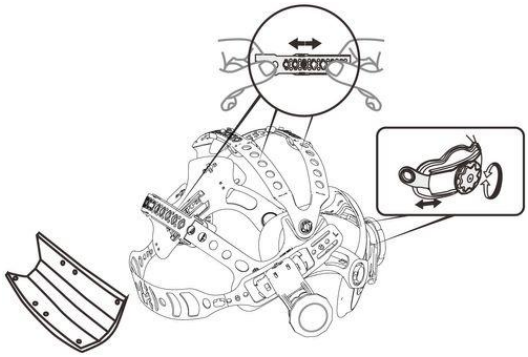
g. Gradient Function
Activate by pressing the FUNC. Button for 2 seconds. When this is active the shade will 'slope down' from your set welding shade setting to shade 3. This mirrors the cooling of the weld pool, to reduce eye strain.

h. Memory Save
You can save up to 10 of your favourite settings. M/R = Memory Recall, this will display when you are trying to Recall a saved Memory setting. M/W = Memory Write, this will display when you are Saving a Memory Setting. The Number represents the Memory number slot you are saving to or recalling. Use the Up and Down buttons to scroll through the memory Slots. Wait for 5 seconds after selecting the desired memory slot to save or recall these settings.

4.2.2 Headgear



Proximity Adjustment
To change proximity / distance of the helmet from the user's face, use quick-release sliding adjustments as shown below.



Size Adjustments
Adjust size of headband (via rear knob) and upper straps as shown below.

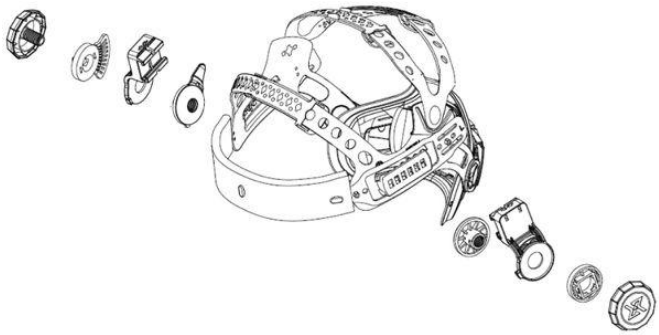
Tip: If the upper straps are too tight / short, this will position the headband higher up and prevent it from 'gripping'. Increase strap lengths to allow the headgear to sit lower on the head, so the headband and sweatband can gain a good purchase / grip.

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Tilt Stop Adjustment

Adjust tilt stop angle of helmet as shown below. This adjusts the 'height' of the helmet when it is in the 'flipped down' position. Loosening the adjacent external knob will make this easier.



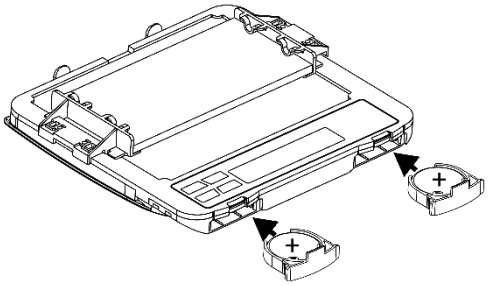


Exploded View

4.2.3 Replacing the batteries

Replace the batteries when they have become discharged. You can view the battery level status on the Digital Display (h).
Remove the front cover lens before removing the ADF.
Remove the ADF by pressing down on the 2 tabs (i) at the top of the ADF while simultaneously pressing the ADF forwards out of the front of the helmet.
Remove the screws holding the battery holders in place and remove the holders.
Reverse these steps to re-assemble the helmet once new batteries are installed.





4.2.4 Replacing cover lenses

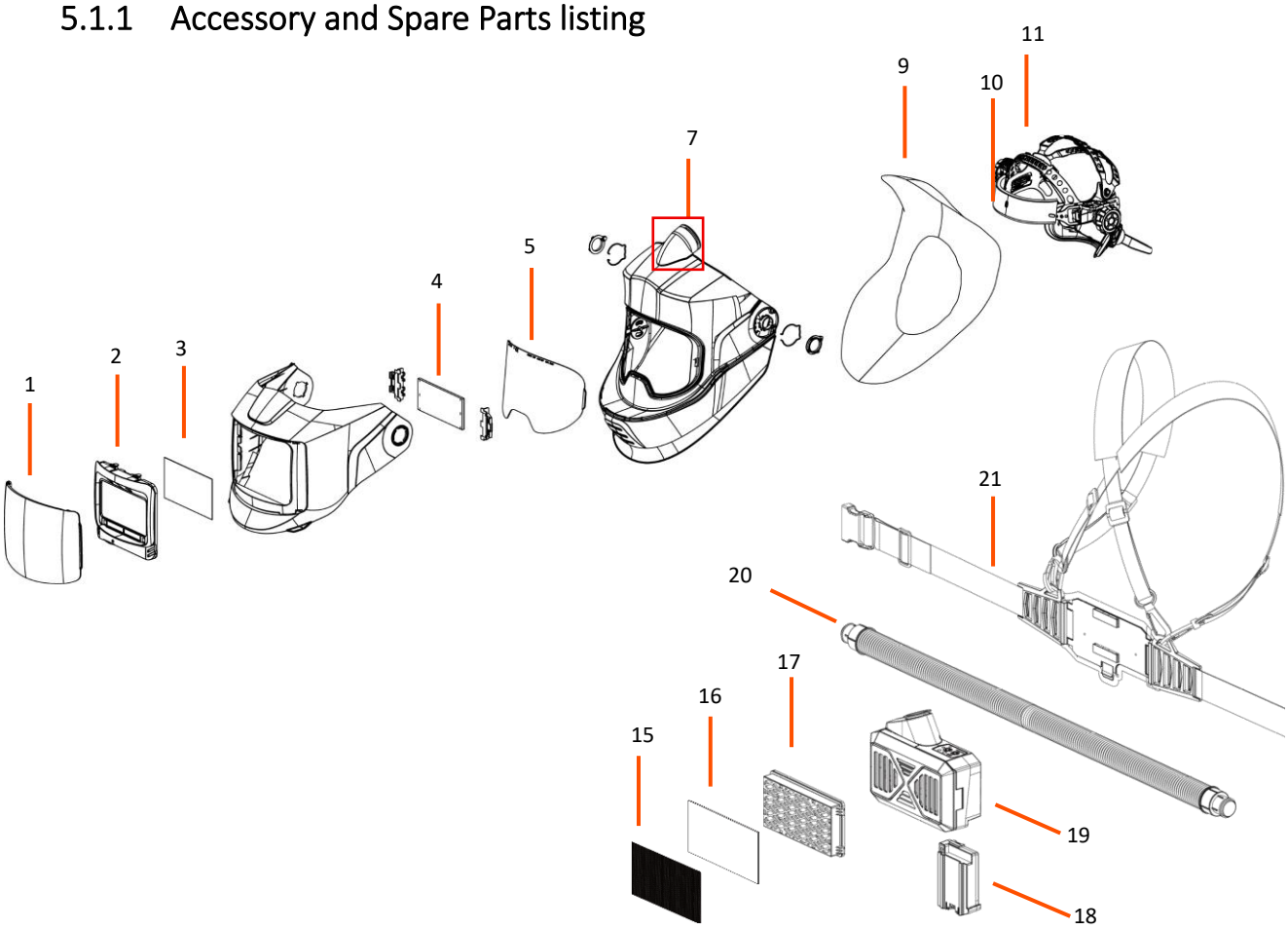
Replacing Front Cover Lens: Firmly pull 1 side of the Cover lens forwards. Once 1 side is released the other side will come free.
Replacing Inner Cover Lens: Using the access point at the top of the ADF, pull the lens backwards so the lens bends and the corners release from their holders.
NOTE: If you have the mag lens holders installed, you may need to remove the whole cassette first. (see above instructions for Replacing Batteries)
IMPORTANT: Use only original Weldclass cover lenses to ensure correct fit and conformance to safety standards.

4.2.5 Installing a magnification lens

Install the 2 Magnification Lens holder clips (i) (supplied as separate parts with helmet) to the mounting positions on either side of the viewing window. These will click firmly into place.
Any standard 108x51mm magnification lens can be fitted to these clips.
Note: To prevent fogging, place the flat side of the magnification lens towards the ADF (auto-darkening filter/lens).

5 ACCESSORIES & SPARE PARTS

5.1.1 Accessory and Spare Parts listing



Refer to the following table for information on spares and accessories available for this helmet:

REF	DESCRIPTION	SUIT MODEL/S	PART NO
1	Outer Clear Cover Lens Pk5	600 Series, 720R	WC-05348
2	Auto-Darkening Filter (ADF) / Lens Cassette	720R	W06797
-	CR2450 Battery (Not pictured)	Various	*
3	Inner Clear Cover Lens 114 x 66mm Pk5	720R	W06876
4	Magnification Lens 1.5x	All	P7-ML15
	Magnification Lens 2.0x	All	P7-ML20
	Magnification Lens 2.5x	All	P7-ML25
5	Grinding Visor Pk5	720R	W06791
7	Quick Release Female Air Inlet Fitting Assembly	720R, V60	W06887
9	Face seal	720R	W06885
10	Sweat Band Pkt 5	All	WC-01630
11	Headgear Assembly	720R, 850R	WC-06712
15	Spark Arrestor Mesh Suit	R30	W06794
16	Prefilters Suit	R30	W06793
17	Main Particle Filter	R30	W06792
18	Battery	R30	W06795
19	Blower Unit Only (no battery, belt, or filters)	R30	W06886
20	Air Hose	R30, R50	WC-06696
21	Belt incl. Shoulder Strap	R30	W06796

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6 CARE & MAINTENANCE

6.1 Storing and disposing of your Welding Helmet and Respirator

Store in a dry and clean area, with ambient temperature range -25 to 65 °C, and relative humidity less than 90 % RH. If stored at temperatures below 0 °C, the battery must be allowed to warm up before charging or use, to achieve full capacity. If the respirator is not used for a long time, the battery should be removed, fully charged, and stored separately.
At the end of the useful working life of the unit and/or battery, local / state / national regulations must be followed regarding disposal.

6.2 Cleaning

Clean with mild detergent and damp cloth. Do not use solvents or alcohol-based cleaning agents. Do not immerse any part in water or spray directly with liquids.

6.3 Keep your Welding Helmet and Respirator in Top Condition

Frequency	Action	
Daily	Visual Inspection	Check for any visible damage or wear. Ensure all components are free from obstruction & debris
	Filter Check	Inspect condition of main filter and pre-filter. Replace if visibly clogged.
	Function Check	Complete pre-use checks as per section 2.5 of this manual.
	Cover Lenses	Ensure all clear cover lenses are clean. Replace if scratched or damaged. Note: For correct & safe operation of helmet, front cover lens must not have any blemish/marks that obstruct the 'view' of the arc sensors on front of auto-darkening lens.
	Battery	Ensure battery is fully charged prior to work shift.
Weekly	Clean Exterior	Wipe with cloth to remove dust and debris
	Clean Internals	Check helmet headgear, air vent and face seal & clean if required.
	Inspect Hose	If inside of hose is dirty, or there are leaks or creases, replace hose.
	Inspect Face Seal	Replace face seal if excessively dirty
	Inspect for Damage	Check all components for damage, cracks, wear, air leaks, etc. Replace parts as required
Annual	Replace Parts	Replace all filters, helmet face seal, hose, and hose cover. Replacing battery is recommended if estimated charge cycles exceed 500.
	Update Records	Ensure maintenance tasks are logged. Review records to ensure compliance with this schedule.

7 TROUBLESHOOTING AND WARRANTY

7.1 Troubleshooting

Fault	Problem Causes	Recommended Action
The Auto Darkening Filter Lens does not activate at all (fails to darken)	• Batteries are discharged • Batteries are not fitted correctly • Battery or terminals are dirty	• Replace Batteries • Check batteries (see section 4.2.3) • Inspect & clean battery/terminals
The Auto Darkening Filter Lens flickers or intermittently fails to darken	• Front Cover Lens is dirty or scratched & is obstructing the sensors • Sensors are dirty • Sensitivity too low • Momentary disruption to sensing of the arc	• Replace cover lens • Clean the Sensors with a soft cloth • Increase sensitivity level • Increase delay time adjustment (will help compensate for momentary disruptions)
Auto Darkening Filter lens is dark when no arc is present or stays dark after the weld has cooled	• The ambient light level is too bright • Sensitivity too high	• Reduce the ambient light level in the area • Reduce sensitivity level
The Particle Filter condition indicator blinks and alarm sounds	• Filter blocked • Breathing tube blocked or broken	• Check tube connection to the welding helmet and the blower • Clean the tube or change the tube • Remove the obstruction, change the filter
Battery indicator blinks and alarm sounds	• Low battery	• Charge the battery
Alarm indicator blinks, sounds and the blower vibrates	• High temperature • Circuit has excessive current • Motor is stuck or damaged	• Stop working and rest • Check and remove physical failure and restart the system • Return to dealer if problem continues
No air flow, no alarm	• No power • Battery contacts damaged	• Change the battery, Check the battery contact
Battery run time is too short	• Battery is not fully charged • Filter is blocked • Battery is damaged	• Change the battery, remove obstruction, change the filter
Air Supply to welding helmet smells unusual	• Filter broken • Tube broken • Welding helmet broken	• Leave current area immediately • Change the filter, Change the tube, Change the welding helmet

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7.2 Making a Warranty Claim

Step 1: Gather required information.

- **Proof of purchase:** This can be your receipt, delivery docket, or invoice.
- **Serial number:** Find this on the Auto Darkening Filter.
- **Description of the fault:** Detail the problem you are experiencing. The more photos and information about the fault, the quicker the claim will be processed.

Step 2: Submitting a warranty claim

- Contact your Weldclass distributor (where you purchased the helmet) who will assist with the submission of your warranty claim.

7.3 Warranty Terms and Conditions

Refer to https://www.weldclass.com.au/WarrantyTermsAndConditions for warranty terms and conditions.

Weldclass®



PROMAX 720R

WITH R30 RESPIRATOR

⚠ WARNING

THIS PRODUCT CONTAINS A BUTTON BATTERY

A lithium button battery can cause severe or fatal injuries in 2 hours or less if it is swallowed or placed inside any part of the body.

Keep batteries out of reach of children.

If you think batteries may have been swallowed or placed inside any part of the body, seek immediate medical attention.

For more information, visit our website: **www.weldclass.com.au**