



WF-06167

WC-255MSTK1


250A
Max Output


12mm STEEL
Max MIG Capacity


15A**
240V

- ✓ Power Factor Correction (Reduced power draw, increased Duty-cycle, ideal for long leads & generators.)
- ✓ Synergic* or Manual MIG Function (*Enter material type & thickness & machine will set parameters automatically)
- ✓ 20+ Pre-set Programs (For different materials.)
- ✓ Job Save (Store custom settings for up to 20 jobs.)
- ✓ Geared 4-Roll Wire Drive System (For super reliable wire feeding)
- ✓ Takes 5kg or 15kg Spools
- ✓ Spool Gun Ready
- ✓ Generator Friendly - Min: 8kva Ideal: 10kva+
- ✓ Fan-On-Demand (Reduces dust intake.)
- ✓ 7 year Warranty*

Part No.	Description
WF-06167	255MST Standard Package
WC-255MSTK1	255MST Standard Package with Trolley & Toolbox
WC-06203	Optional Spool Gun BZL25 8m
WC-06234	Optional TIG Torch #17 4m Remote

*Standard warranty 2 years, with extended 7 year warranty available if registered online after purchase
 **Factory fitted with 15A plug for commissioning purposes only, refer to manual.

Description	Details
Dimensions mm	L680 x W250 x H500
Weight	26kg
Power Supply	~240V 1-Phase
Standard	AS 60974.1
MIG Output / Duty Cycle (40c)	250A @ 35% 195A @ 60% 150A @ 100%
Wire Sizes mm	0.6, 0.8, 0.9, 1.0, 1.2
Stick/TIG Output / Duty Cycle	250A @ 30%

Includes:



MIG Torch 4m
BZL25



Earth Lead
4m



Drive Rollers for:
0.6/0.8 Steel
0.9/1.2 Steel
0.8/0.9 Gasless
1.0/1.2 Aluminium



Stick Lead
4m



Gas
Regulator



Cable Strap



Long 3m
Power Lead

Optional:



Spool Gun



TIG Torch
w/ remote
control



Trolley



Force 255MST
User guide, specs, videos