




250A
Max Output


12mm STEEL
Max MIG Capacity


15A
240V



Made in
Italy



10 Year
Warranty*

- ✓ Synergic* or Manual MIG Function (*Enter material type & thickness & machine will set parameters automatically)
- ✓ Easy-To-Use
- ✓ For Safe & Compliant Stick MMA Welding
- ✓ 28 Pre-set Programs (For different materials.)
- ✓ Compact, Robust & Lightweight
- ✓ Takes 5kg or 15kg Spools
- ✓ Digital Interactive Display
- ✓ Advanced Thermal Control (Brilliant results on thin sheet - Steel, Alu & Brazing)
- ✓ Generator Friendly - Min: 13kva Ideal: 15kva+

| Part No. | Description |
|-----------|----------------------------------|
| WC-250MST | 250MST Standard Package |
| WC-06233 | Optional Stick Lead 4m |
| WC-00992 | Optional TIG Torch #17 (150A) 4m |
| WC-01046 | Optional TIG Torch #26 (200A) 4m |
| WC-06235 | Optional T100 Welder Trolley |

*Standard warranty 2 years, with extended 10 year warranty available if registered online after purchase

Includes:



MIG Torch 4m
H/Duty BZL25



Earth Lead
4m



Gas
Regulator



Drive Rollers for
0.6/0.8/0.9 Steel
0.8/0.9/1.2 Gasless

Optional:



Stick Lead



TIG Torch



Trolley

| Description | Details |
|-------------------------------|---|
| Dimensions mm | L620 x W260 x H490 |
| Weight | 19kg |
| Power Supply | ~240V 1-Phase |
| Standard | AS 60974.1 |
| MIG Output / Duty Cycle (40c) | Max 250A 220A @ 20% 130A @ 60% 100A @ 100% |
| Wire Sizes mm | 0.6, 0.8, 0.9, 1.0, 1.2 |
| Stick/TIG Output / Duty Cycle | 180A @ 25% |



Ultra 250MST
User guide, specs, videos