




180A
Max Output


8mm STEEL
Max MIG Capacity


10A
240V

- ✓ Takes 1kg or 5kg Spools
- ✓ Compact, Robust & Lightweight
- ✓ Robust Drive System (For reliable wire feeding.)
- ✓ 7 year Warranty*
- ✓ Digital Readouts
- ✓ Generator Compatible - Min: 8kva Ideal: 10kva
- ✓ Spool Gun Ready

Part No.	Description
WF-06128	180MST Standard Package
WC-00992	Optional TIG Torch #17 4m
WC-06610	Optional Spool Gun BZL25 5m
WC-06235	Optional T100 Welder Trolley

*Standard warranty 2 years, with extended 7 year warranty available if registered online after purchase

Description	Details
Dimensions mm	L395 x W165 x H290
Weight	9 kg
Power Supply	~240V 1-Phase
Standard	AS 60974.1
MIG Output / Duty Cycle (40c)	180A @ 10% 144A @ 60% 108A @ 100%
Wire Sizes mm	0.6, 0.8, 0.9
Stick/TIG Output / Duty Cycle	160A @ 10%

Includes:



MIG Torch 3m
H/Duty BZL25



Earth Lead
3m



Drive Rollers for:
0.8/0.9 Steel
0.8/0.9 Gasless



Gas
Regulator



Stick Lead

Optional:



TIG Torch



Spool Gun



Force 180MST
User guide, specs, videos