



**200A**  
Max Output (Stick)

Professional  
TIG Welding of:  
Aluminium, Mild Steel,  
Stainless & More

**3.2 mm**  
Max Electrode Size

**15A**  
240V










- ✓ Compact, Robust & Lightweight
- ✓ LCD Digital Meter
- ✓ HF or Lift Arc ignition
- ✓ Super-Flex 8m Torch with Remote Amp Control
- ✓ Pulse Frequency & Width Controls
- ✓ Slope Up/Down & Post/Pre Gas Controls
- ✓ AC Square-wave & Balance Controls
- ✓ Generator Friendly - Min: 8kva Ideal: 10kva+
- ✓ Optional Foot Control
- ✓ 7 year Warranty\*

Part No.	Description
WF-06172	201T Standard Package
WC-06236	Optional Foot Controller
WC-06235	Optional T100 Welder Trolley

\*Standard warranty 2 years, with extended 7 year warranty available if registered online after purchase

Description	Details
Dimensions mm	L460 x W420 x H170
Weight	X kg
Power Supply	~240V 1-Phase
Standard	AS 60974.2
Output / Duty Cycle (40c)	200A @ 30% 155A @ 60% 120A @ 100%
TIG Tungsten Size Capacity	≤ 3.2mm
Stick Electrode Size Capacity	≤ 4.0mm
OCV	55V

### Includes:

-  TIG Torch #26 8m Flexi (remote control)
-  Shoulder Strap
-  Earth Lead 4m
-  Cable Strap
-  Stick Lead 4m
-  Long 3m Power Lead
-  Gas Regulator
-  Parts Kit & Tungstens (1.6, 2.4, 3.2mm)
-  Large Carry Bag

### Optional:

-  Foot Controller
-  Trolley



**Force 201T**  
User guide, specs, videos