




180A
Max Output (Stick)


4.0mm
Max Electrode Size


15A
240V

- ✓ Compact, Robust & Lightweight
- ✓ LCD Digital Meter
- ✓ Adjustable Hot Start & Arc Force
- ✓ Supplied as standard with VRD not active. VRD can be activated by an authorised agent / distributor if required.
- ✓ Generator Friendly - Min: 8kva Ideal: 10kva+
- ✓ 7 year Warranty*

Part No.	Description
WF-06171	180ST Standard Package
WC-00992	Optional TIG Torch #17 4m
4-AR1	Optional Gas Regulator

*Standard warranty 2 years, with extended 7 year warranty available if registered online after purchase

Description	Details
Dimensions mm	L290 x W135 x H270
Weight	4.5 kg
Power Supply	~240V 1-Phase
Standard	AS 60974.5
Output / Duty Cycle (40c)	180A @ 18% 99A @ 60% 76A @ 100%
Electrode Size Capacity	≤ 4.0mm
OCV	75V (VRD on 13.5V)

Includes:



Earth Lead
4m



Stick Lead
4m



Long 3m
Power Lead



Shoulder
Strap



Large
Carry Bag



Cable Strap

Optional:



TIG Torch



Gas
Regulator



Force 180ST
User guide, specs, videos