



  
**140A**  
Max Output (Stick)

  
**3.2 mm**  
Max Electrode Size

  
**10A**  
240V

- ✓ Compact, Robust & Lightweight
- ✓ LCD Digital Meter
- ✓ Adjustable Hot Start & Arc Force
- ✓ Supplied as standard with VRD not active. VRD can be activated by an authorised agent / distributor if required.
- ✓ IP 23 Protection (Superior resistance to moisture & particles.)
- ✓ Generator Friendly - Min: 7kva Ideal: 8kva+
- ✓ Stress-Tested (To 440V & Over-specified componentry for reliability.)
- ✓ 7 year Warranty\*

Part No.	Description
WF-06170	140ST Standard Package
WC-00992	Optional TIG Torch #17 4m
4-AR1	Optional Gas Regulator

\*Standard warranty 2 years, with extended 7 year warranty available if registered online after purchase

Description	Details
Dimensions mm	L290 x W135 x H270
Weight	4 kg
Power Supply	~240V 1-Phase
Standard	AS 60974.4
Output / Duty Cycle (40c)	140A @ 15% 75A @ 60% 58A @ 100%
Electrode Size Capacity	≤ 3.2mm
OCV	55V (VRD on 13.5V)

### Includes:

-  Earth Lead 4m
-  Stick Lead 4m
-  Long 3m Power Lead

-  Shoulder Strap
-  Large Carry Bag
-  Cable Strap

### Optional:

-  TIG Torch
-  Gas Regulator



**Force 140ST**  
User guide, specs, videos