

## 3-Seat cutting nozzles.

Commonly used with Oxy-fuel cutting machines and some hand cutting torches.

Manufactured to strict quality-control standards, for performance you can depend on.



Type 51  
Oxy-Acetylene

Type 54  
Oxy-LPG

### Type 51 3-Seat Oxy-Acet

Size	Part No.	Cutting Range (mm)	Cutting Speed (mm/min)	Pressure (kpa)			Consumption (L/min)			Kerf width (mm)
				Oxygen Cutting	Oxygen Heating	Acetylene	Oxygen Cutting	Oxygen Heating	Acetylene	
0	P4-T510	5-10	660-550	200	200	20	20	7	6	1.3-1.5
1	P4-T511	10-15	550-490	250	250	20	35	8	7	1.7-1.8
2	P4-T512	15-30	490-400	300	300	20	57	8	7	2.0-2.1
3	P4-T513	30-40	400-350	300	300	20	72	8	7	2.3-2.4
4	P4-T514	40-50	350-320	350	350	25	108	9	8	2.7-2.9
5	P4-T515	50-100	320-200	400	400	30	183	12	11	3.4-3.5
6	P4-T516	100-150	200-150	400	400	35	250	13	12	3.9-4.0

### Type 54 3-Seat Oxy-LPG

Size	Part No.	Cutting Range (mm)	Cutting Speed (mm/min)	Pressure (kpa)			Consumption (L/min)			Kerf width (mm)
				Oxygen Cutting	Oxygen Heating	Acetylene	Oxygen Cutting	Oxygen Heating	Acetylene	
0	P4-T540	5-10	660-550	200	200	20	20	20	5	1.3-1.5
1	P4-T541	10-15	550-490	250	250	20	35	20	5	1.7-1.8
2	P4-T542	15-30	490-400	300	300	25	57	23	6	2.0-2.1
3	P4-T543	30-40	400-350	300	300	25	72	23	6	2.3-2.4
4	P4-T544	40-50	350-320	350	350	30	108	31	8	2.7-2.9
5	P4-T545	50-100	320-200	400	400	30	183	31	8	3.4-3.5
6	P4-T546	100-150	200-150	400	400	30	250	51	13	3.9-4.0

