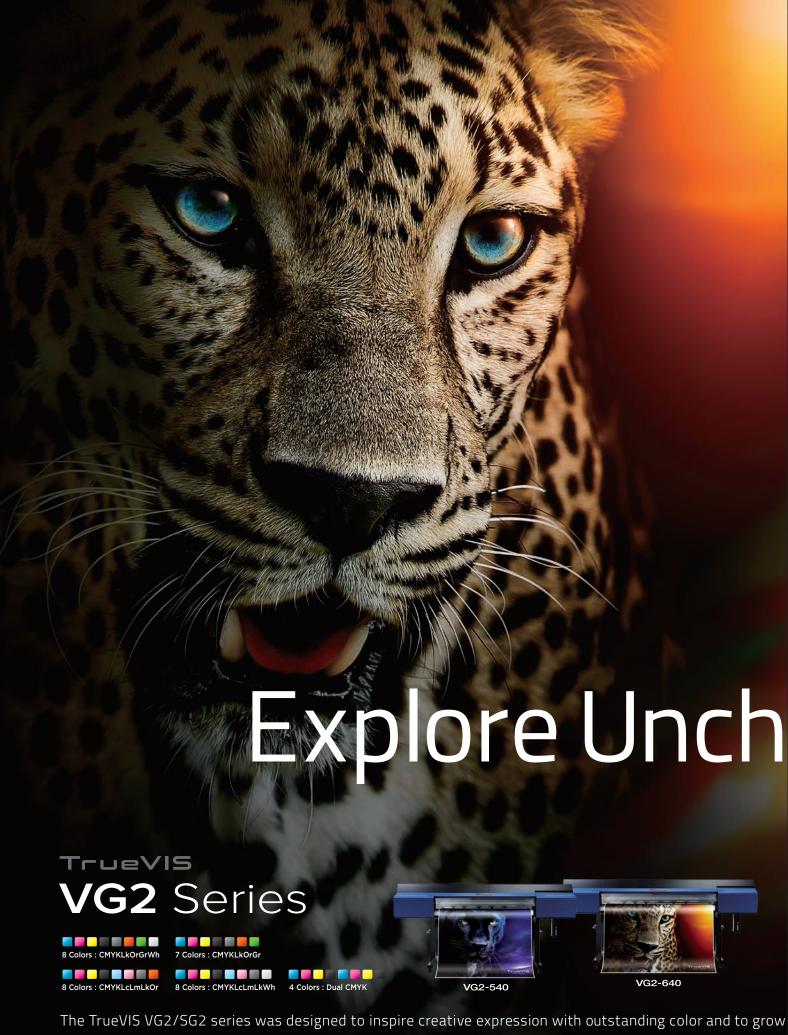


THE POWER TO EXCITE

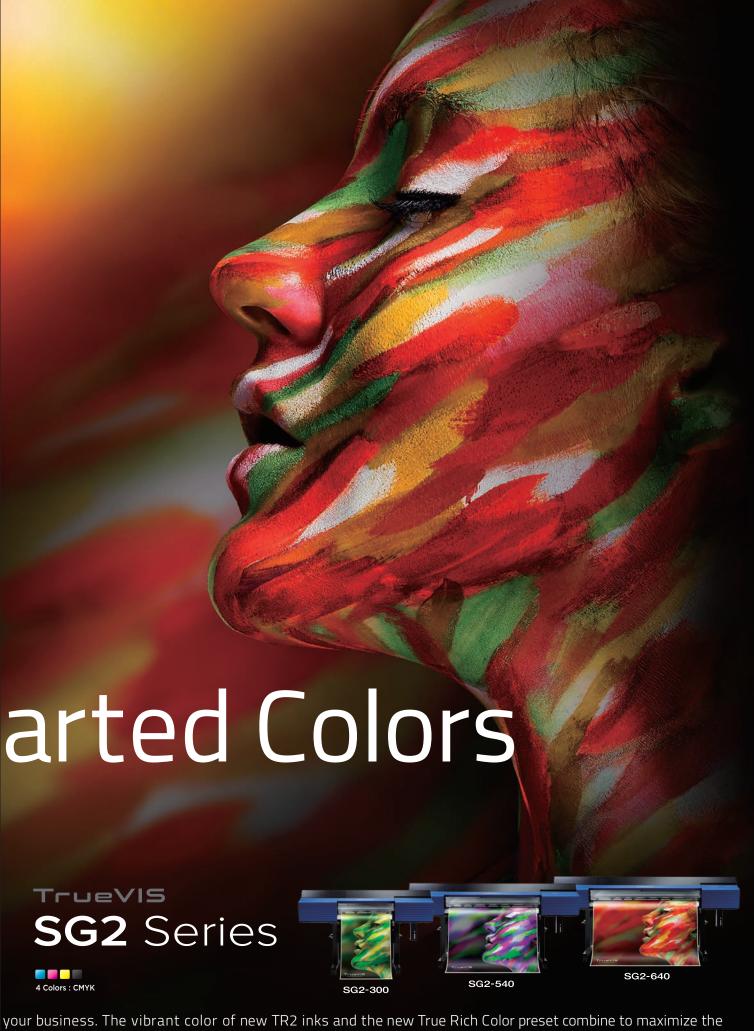


TrueVIS

VG2 Series / SG2 Series



The TrueVIS VG2/SG2 series was designed to inspire creative expression with outstanding color and to grow potential performance of the hardware and inks and enable you to explore uncharted colors for unprecedented gamut at the same time. Only the TrueVIS VG2/SG2 series offer this extraordinary Power to Excite both hearts and



your business. The vibrant color of new TR2 inks and the new True Rich Color preset combine to maximize the expansion, superior color accuracy, and the unique ability to achieve both vividness and natural reproduction minds.

Introducing TrueVIS VG2 and SG2 Print



Outstanding Color

New TrueVIS TR2 ink for Vibrant Color

In addition to CMYKLcLmLk and White, new TR2 ink is now available in Orange and Green to further increase color gamut. Orange in general adds high visibility and impact to printed graphics and offers a warm and welcoming glow with positive emotions, while green adds natural comfort and relaxed confidence for smooth communications. To maximize the effect of these new color inks, a new Multi-Process Color Function has been developed to enable using Orange and Green inks as process colors for richer visual expression.

Enhance your Business with "True Rich Color"

In order to take full advantage of the VG2/SG2 series' superior color reproduction capability and the wider color gamut provided by new TR2 ink, we developed a True Rich Color preset. Now vibrant color can be combined with neutral grays. smooth gradations and natural skin tones to create stunning graphics. This pioneering print quality is unequalled for durable graphics.







results by 3M™ MCS™ Warranty, providing your customers with the assurance of the quality and reliability of their graphics. It is also certified by the Avery ICS Performance Guarantee which provides protection for up to 4 years outdoors and up to 7 years indoor. Graphics produced with TR2 inks are Greenguard Gold certified to be safe when used indoors at schools or hospitals.

Performance Guarantee





Exceptional Perf Short Turn-Aroun

FlexFire Printhead

Roland DG FlexFire printheads maximize printing performance so that even the highest speed setting delivers neutral grays, vivid colors, and smooth skin tones.



Two Take-up Modes

A new take-up unit supports two modes according to the type of media chosen, securing take-up stability for smooth post processing



Nozzle printing



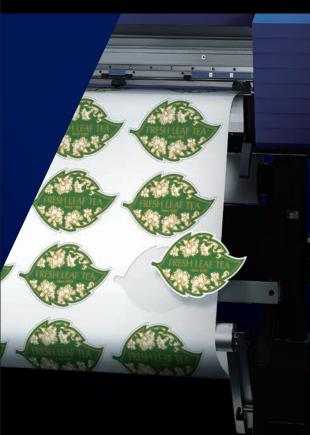


3M™ MCS™ Warranty



er/Cutters





Highly Reliable Print & Cut Production

Automated Long-run Decals/Labels Production



When multiple copies of stickers, decals, and labels are produced, the shorter the job length is, the higher print & cut accuracy becomes. Using the Multiple Print function allows the printer to automatically conduct highly accurate printing and cutting for a group of labels several times without the need of using crop marks. The combination of a new precision media take-up system with highly accurate print & cut functionality enables the production of longer-run unattended jobs.

Lengthy Print & Cut Jobs with Crop Marks

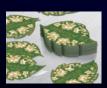


New "Multiple Print" Function Continuous Print and Cut per Shorter



Eliminate Trimming with Perforated Cut

The improved cutting control technology of the VG2/SG2 series introduces a precision Perforated Cut function for producing die-cut, ready-made labels/decals without the need of a post-trimming process. Since the perforated cut can also be applied to contour cutting, it can produce unique, custom-shaped stickers ready to be shipped. This eliminates the post trimming process and supports short turn-around jobs



ormance to Handle d Orders







Mask Function Mask function to continue even when a

cloaged with ink



New Media Clamp A new media clamp

without removal.



The new VersaWorks 6 bundled RIP software is designed to simplify operation while maximizing the power of your VG2/SG2 series and other Roland DG devices. A Harlequin RIP dual-core engine with support for PDF 2.0 and native 64-bit processing provides accurate rendering of PDFs with shadows and transparencies.

- Five print queues and the ability to save and store unlimited queue settings
- Special Color Plate Generation lets you auto-generate White ink layers
- Newly developed Job Assistant function can layout and edit required cutting lines in VersaWorks 6 - Built-in Pantone® and Roland Color spot color libraries
- Color matching function to easily match colors between the VG2 series as well as TrueVIS series VF2-640 printers when the same ink types are used. Also allows easy correction of color differences caused by aging printers





























Model		VG2-640	VG2-540	SG2-640	SG2-540	SG2-300			
Printing method		Piezo ink-jet method							
Media	Width	315 to 1,625 mm (12.4 to 64 in.)	275 to 1,371 mm (10.8 to 54 in.)	315 to 1,625 mm (12.4 to 64 in.)	275 to 1,371 mm (10.8 to 54 in.)	182 to 762 mm (7.2 to 30 in.)			
	Thickness	Max. 1.0 mm (39 mil) with liner, for printing Max. 0.4 mm (16 mil) with liner and 0.22 mm (9 mil) without liner, for cutting							
	Roll outer diameter	Max. 210 mm (8.3 in.)							
	Roll weight	Max. 40 kg (88 lb.) Max. 30 kg (66 lb.) Max. 40 kg (88 lb.) Max. 30 kg (66 lb.)				Max. 25 kg (55 lb.)			
	Core diameter*1	76.2 mm (3 in.) or 50.8 mm (2 in.)							
Printing/cutting width *2		Max. 1,600 mm (63 in.)	Max. 1,346 mm (53 in.)	Max. 1,600 mm (63 in.)	Max. 1,346 mm (53 in.)	Max. 736 mm (29 in.)			
	Туре	TrueVIS INK 500 ml pouch (Only white 250 ml)							
Ink	Colors	Eight colors (cyan, magenta, yellow, black, light cyan, light magenta, light black, and white) Eight colors (cyan, magenta, yellow, black, light cyan, light magenta, light black, and white) Eight colors (cyan, magenta, yellow, black, light cyan, light magenta, light black, and orange) Seven colors (cyan, magenta, yellow, black light black, orange, and green) Four colors (cyan, magenta, yellow, and black)							
Printing resolution (dots per inch)		Max. 1,200 dpi							
Cutting speed		10 to 300 mm/s (0.4 to 11.8 in/s)							
Blade force*3		30 ∼ 500 gf							
Blade		Type: Roland CAMM-1 series blade Offset: 0.000 to 1.500 mm (0.0 to 59.1 mil)							
Software resolu	ution (when cutting)	0.025 mm/step (0.98 mil/step)							
Distance accuracy (when printing) *4 *5		Error of less than ±0.3% of distance traveled or ±0.3 mm (±11.8 mil), whichever is greater.							
Distance accuracy (when cutting)*4		Error of less than ±0.4% of distance traveled or ±0.3 mm (±11.8 mil), whichever is greater. When distance correction has been performed (when the setting for [CUTTING MENU] - [CALIBRATION] has been made): Error of less than ±0.2% of distance traveled or ±0.1 mm (±3.9 mil), whichever is greater.							
Repeatability (when cutting)*4*6		±0.1 mm (±3.9 mil) or less							
Alignment accuracy for printing and cutting *4 *7		±0.5 mm (±19.7 mil) or less							
Alignment accuracy for printing and cutting when reloading media *4 *8		Error of less than ±0.5% of distance traveled, or ±3 mm (±0.2 in.), whichever is greater							
Media heating system*9		Print heater set temperature: 30 to 45°C (86 to 112°F) Dryer set temperature: 30 to 50°C (86 to 122°F)							
Connectivity		Ethernet (100BASE-TX/1000BASE-T, automatic switching)							
Power-saving function		Automatic sleep feature							
Power requirements		AC 100 to 120 V ±10%, 8.0 A, 50/60 Hz or	AC 100 to 120 V ±10%, 5.4 A, 50/60 Hz of AC 220 to 240 V ±10%, 2.7 A, 50/60 Hz						
Power consumption	During operation	Approx. 1,090 W	Approx. 710 W						
	Sleep mode	40 W							
Acoustic noise level		During operation: 63 dB (A) or less During standby: 53 dB (A) or less							
Dimensions (with stand)		2,945 (W) × 730 (D) × 1,310 (H) mm (116 [W] × 28.8 [D] × 51.6 [H] in.)	2,685 (W) × 730 (D) × 1,310 (H) mm (105.8 [W] × 28.8 [D] × 51.6 [H] in.)	2,945 (W) × 730 (D) × 1,310 (H) mm (116 [W] × 28.8 [D] × 51.6 [H] in.)	2,685 (W) × 730 (D) × 1,310 (H) mm (105.8 [W] × 28.8 [D] × 51.6 [H] in.)	2,070 (W) × 730 (D) × 1,310 (H) mm (81.5 [W] ×28.8 [D] × 51.6 [H] in.)			
Weight (with stand)		204 kg (451.9 lb.)	188 kg (421 lb.)	197 kg (434 lb.)	180 kg (397 lb.)	147 kg (324 lb.)			
Environment	During operation	Temperature: 20 to 32°C (68 to 90°F), humidity: 35 to 80 % RH (no condensation)							
	Not operating	Temperature: 5 to 40°C (41 to 104°F), Humidity: 20 to 80 % RH (no condensation)							
Included items		Dedicated stands, power cord, media clamps, media holders, replacement blade for separating knife, manuals, etc.							

"The media holders of this machine are designed to be used exclusively with media that has a paper tube (core) with an inner diameter of 3 inches. To use 2-inch media, the optional media flanges are required. '2 The length of printing or cutting is subject to the limitations of the program. "3 - \$00 git is the maximum instantaneous blade force. • The blade force must be adjusted according to details such as the media thickness." 4 - Media type: Media specified by Roland DG Corporation • Temperature: 25°C (77°F), humidity: 50%RH • Roll media must be loaded correctly. • Applicable when all pinch rollers that can be used with the media width are used. • Side margins: 25 mm (1.0 in.) or more for both the left and right margins • Excluding expansion/contraction of the media • Not assured when the pint heater of dryer is used. • Assumes all correction and adjustment functions of the machine have been used properly. • Print travel: Im (39.4 in.) "6 • [PREFEED] menu item must be set to "ENABLE." • Print travel: Im (39.4 in.) or less: Excludes the effects of slanted movement and of expansion and contraction of the media * 0 - Data size: 64-inch model: 1,000 mm (39.4 in.) in the media-feed direction, 1,500 mm (63.0 in.) in the carriage-movement direction 54-inch model: 1,000 mm (39.4 in.) in the media-feed direction, 1,346 mm (63.0 in.) in the carriage-movement direction • No lamination • Automatic detection of crop marks at 4 points when media is reloaded - During cutting. [PREFEED] menu item must be set to "ENABLE." • CENABLE." • CENABLE. * O + Department of the media and or or breading the media. * 9 • Warm-up is required after power up. This may require 5 to 20 minutes, depending on the operating environment. • Depending on the ambient temperature and media width, the preset temperature may fail to be reached.

VersaWorks 6 System Requirements					
Operating system	Windows® 10 (32/64-bit), Windows® 8.1 (32/64-bit), Windows® 7 Ultimate / Professional (32/64-bit)				
CPU	Intel® Core™2 Duo, 2.0 GHz or faster recommended				
RAM	2 GB or more recommended				
Video card and monitor	A resolution of 1,280 x 1,024 or more recommended				
Free hard-disk space	40 GB or more recommended				
Hard-disk file system	NTFS format				
Optical drive	DVD-ROM drive				
Other	Internet connection recommended				

Options						
	TR2-CY	Cyan, 500 ml				
	TR2-MG	Magenta, 500 ml				
	TR2-YE	Yellow, 500 ml				
	TR2-BK	Black, 500 ml				
TrueVIS INK	TR2-LC	Light cyan, 500 ml				
Truevis link	TR2-LM	Light magenta, 500 ml				
	TR2-LK	Light black, 500 ml				
	TR2-OR	Orange, 500 ml				
	TR2-GR	Green, 500 ml				
	TR2-WH	White, 250 ml				
Cleaning liquid	TR2-CL	Cleaning liquid, 500 ml				
	ZEC-U5032	For sign vinyl in general, 2pcs.				
Blades	ZEC-U5025	For thick, reflective and fluorescent vinyl, as well as sign vinyl in general, 5pcs.				
Blade holders	XD-CH2	Blade holder with blade extension adjuster, made of aluminus				
blade Holders	XD-CH3	Blade holder with blade extension adjuster, made of resir				

Automated take-up system



TU4-64 [For VG2-640, SG2-640] TU4-54 [For VG2-540, SG2-540] TU4-30 [For SG2-300] * Rolls up to 40 kg (88.2 lb.)

Heater and blower



DU2-64 [For VG2-640] Power requirements

AC 100 to 120 V ±10%, 5.5 A, 50/60 Hz AC 220 to 240 V ±10%, 3 A, 50/60 Hz

DU2-54 [For VG2-540] Power requirements

AC 100 to 120 V ±10%, 5 A, 50/60 Hz AC 220 to 240 V ±10%, 2.6 A, 50/60 Hz

*It is recommended to use heater and blower especially for printing with white

About White Ink

Due to the nature of white ink, the pigment in this ink will settle in the cartridge and ink flow system, requiring you to shake the cartridge before each use. Outdoor durability is three years for CMYKLcLmLkOrGr inks, and one year for white ink, depending on the media used.

Roland DG reserves the right to make changes in specifications, materials or accessories without notice. Your actual output may vary. For optimum output quality, periodic maintenance to critical components may be required. Please contact your Roland DG dealer for details. No guarantee or warranty is implied other than expressly stated. Roland DG shall not be liable for any incidental or consequential damages, whether foreseeable or not, caused by defects in such products. PANTONLE® is the property of Pantone LLC. All other trademarks are the property of their respective owners. Reproduction or use of copyrighted material is governed by local, national, and international laws. Customers are responsible for observing all applicable laws and are liable for any infringement. Roland DG Corporation has licensed the MMP technology from the TPL Group.



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June 2020



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