

SGDC-610 - SCREEN DOOR DOOR CLOSER

Screw Slot B

I-6610 FITTING INSTRUCTIONS

Jamb Bracket

Fasten the Jamb Bracket 12-25mm from the inside of the door face on the hinge side and 25mm down from

25mm down from the top of the door jamb, with the 25mm self tapping screws, as shown.

Inside

Door

Face

Hinge

Side

25mm

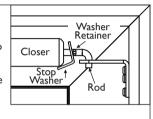
lamb

Retaining Clip

12-25mm

Closer Setting

Pull out the Rod and place the Stop Washer over the Washer Retainer as shown. Rest the Closer up against the Washer. Fit the Rod into the lamb Bracket.



Door Bracket

Insert the Door Bracket onto the Closer's foot. Close & latch the door. Swing the Door Closer onto the



Door Bracket

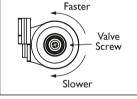
In the centre of Screw Slot A, fix the Bracket with a 19mm screw. Remove the Closer & fasten the other 19mm screw into Slot B. Refit the

Closer into the Door Bracket then onto the Jamb Bracket. Attach the Plastic Rod Retaining Clip.

Screw Slot A

Closing Speed

Open the door and roll back the Stop Washer over the Washer Retainer. Test the door



closing speed. Use a philips Screwdriver on the Valve Screw to adjust the door closing speed.

