

SGDC-600 - SCREEN DOOR DOOR CLOSER

Screw

Slot A

Inside

Door

Face

I-6600 FITTING INSTRUCTIONS

Jamb Bracket

Fasten the Jamb Bracket 12-25mm from the inside of the door face on the hinge side and

the inside of the door face on the hinge side and 25mm down from the top of the door jamb, with the 25mm self tapping screws, as shown.

25mm

12-25mm

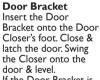
Screw

Slot B

Closer Setting

Connect the Rod to the Jamb Bracket using the Split Pin. DON'T deform the Split Pin. Tension by pulling the unit until flush with the pinch in the Rod, as

shown. Press the Hold-Open Catch to lock the Rod in place.



latch the door. Swing the Closer onto the door & level. If the Door Bracket is facing away from the

door, rotate the End Cap & Door Bracket 180° anti-clockwise until flush with the door.

Door Bracket

Door

Bracket

In the centre of Screw Slot A, fix the Bracket with a 19mm screw. Remove the Split Pin & closer & fasten the other 19mm screw into Slot B. Refit the

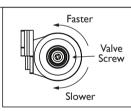
into Slot B. Refit the
Closer and Split Pin. Spread apart the Split Pin.

Closing Speed

Open the door to unlatch the Hold-Open Catch.

Test the door closing speed. Use a philips

Screwdriver on the Valve Screw to adjust the door closing speed.



Pinch in

Split Pin

the Rod

Closer

Hold-Open

Catch

