

NORBIN



15-105

**HS Clearcoat for
basecoat/clearcoat
systems.**

Can be applied as
an express 1.5 coat
system or standard 2
coat system.

Higher solids content;
excellent sagging
resistance; good
drying and polishing
behaviour; high
quality finish.



A brand of

BASF

We create chemistry







Package size: 5 Litre







Application: HS Clearcoat for basecoat / clearcoat systems.

Can be applied as an express 1.5 coat system -or- standard 2 coat system

Properties: Higher solids content; Excellent sagging resistance; Good drying and polishing behaviour; Good quality finish.

Remarks: Select hardener and reducer according to ambient temperature and size of object to be painted.

1. Application: Express 1.5 Coat System			
	Mixing ratio 2 : 1 + 10%	100 Vol.% 15-105 50 Vol.% 75-12 HS hardner normal, -11 fast, -13 slow 10 Vol.% 85-02 normal, -01 fast, -03 slow	
	Number of spray coats Film thickness	1.5 (light + Wet) 40 - 50 µm	
	Flast off at 20°C	nil	
2. Set-up			
	Spray gun	1.3 - 1.4 mm 30 psi	
3. Drying			
	Drying @	20°C - Overnight 60°C - 30 min.	
	Infared:	8 min. (short wave) 10-15 min. (medium wave)	

1. Application: Standard 2 Coat System			
	Mixing ratio 2 : 1 + 20-30%	100 Vol.% 50 Vol.% 20-30 Vol.%	15-105 75-12 HS hardner normal, -11 fast, -13 slow 85-02 normal, -01 fast, -03 slow
	Number of spray coats Film thickness	2 40 - 50 µm	
	Flast off at 20°C	5 minutes between coats	
2. Set-up			
	Spray gun	1.3 - 1.4 mm 30 psi	
3. Drying			
	Drying @	20°C - Overnight 60°C - 30 min.	
	Infared:	8 min. (short wave) 10-15 min. (medium wave)	