NORBIN NORBIN 15-105 HS Clear 15-105 **HS** Clearcoat for basecoat/clearcoat systems. Can be applied as an express 1.5 coat system or standard 2 coat system. Higher solids content; excellent sagging resistance; good drying and polishing behaviour; high quality finish. □ - BASF We create chemistry



Technical Information

2K HS Clear 15-105

Package size: 5 Litre

Application: HS Clearcoat for basecoat / clearcoat systems.

Can be applied as an express 1.5 coat system -or- standard 2 coat system

Properties: Higher solids content; Excellent sagging resistance; Good drying and polishing behaviour; Good quality finish.

Remarks: Select hardener and reducer according to ambient temperature and size of object to be painted.

1. Application: Express 1.5 Coat System				
	Mixing ratio 2:1+10%	100 Vol.% 15-105 50 Vol.% 75-12 HS hardner normal, -11 fast, -13 slow 10 Vol.% 85-02 normal, -01 fast, -03 slow		
	Number of spray coats Film thickness	1.5 (light + Wet) 40 - 50 µm		
\t\t\	Flast off at 20°C	nil		
2. Set-up				
*	Spray gun	1.3 - 1.4 mm 30 psi		
3. Drying				
	Drying @	20°C - Overnight 60°C - 30 min.		
	Infarered:	8 min. (short wave) 10-15 min. (medium wave)		

1. Application: Standard 2 Coat System				
	Mixing ratio 2:1+20-30%	100 Vol.% 15-105 50 Vol.% 75-12 HS hardner normal, -11 fast, -13 slow 20-30 Vol.% 85-02 normal, -01 fast, -03 slow		
	Number of spray coats Film thickness	2 40 - 50 μm		
\t\t\	Flast off at 20°C	5 minutes between coats		
2. Set-up				
**	Spray gun	1.3 - 1.4 mm 30 psi		
3. Drying				
	Drying @	20°C - Overnight 60°C - 30 min.		
	Infarered:	8 min. (short wave) 10-15 min. (medium wave)		

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