

2 component -acryl paint for both air and force drying systems. Especially formulated for complete or partly paintings of cars and commercial vehicles.
Consumption: 6 - 8 m²/l.

Colour availability	black		
Mixing ratio	2 : 1 by volume		
Hardener	Mipa 2K-MS-Härter MS10, MS25, MS40, Mipa 2K-H-Härter H10, H25		
Dilution	Mipa 2K-Verdünnung; addition: 20 - 30%		
Spraying viscosity 20° C	18 - 20 s 4 mm DIN		
Application	spraying pressure	spraying nozzle	spraying operations
Spray gun - Air /Flowjar	3 - 5 bar	1,3 - 1,5 mm	2
Airless / Airmix	120 - 150 bar	0,33 mm	1 - 2 1/2
Pot life	1 - 8 h depending on the hardener used		
Coat thickness / dry film	about 50 µm		
Curing time / Flash off time	6 - 10 min.		
Dry	recoat time	dust dry	set to touch
Object temp. 20° C	15 - 20 min. 6 h 16 - 24 h		
Object temp. 60° C	10 - 15 min. 30 - 40 min. after cooling		

Remarks:

Working conditions: from + 10° C and up to 75% relative air humidity.

To avoid an excessive solvent attack by overcoating of old thermoplastic paints, please apply Mipa 2K-Acrylic Jet Black in thin, continous coats with a cure time of minimum 15 min.

All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your Environment!

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant safety data sheet and precautions stated on the product label. We reserve our right to make additions, deletions, or modifications to the information at any time without prior notification.