

MP WBS Klebelack AntiDust Waterborne Adhesive Paint Product-Information

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Water thinnable, transparent 1 component adhesive paint special designed for the application in the spray booths to bind the dust and in the same time as protection coat. Application by rolling, brush or spraying.

Consumption: 8 - 10 m² / l (by approx. 30 µm dry film thickness)

Colour t	transparent		
Mixing ratio	-		
Dilution	ready to use		
Application	Spraying presure	Spraying nozzle	Spraying operations
Brush / Rolling -	-	-	1
Flow cup gun	2,0 - 3,0 bar (0.7bar nozzle int.pressure)	1,7 – 1,9 mm	1
High pressure	3 - 4 bar	1,4 – 1,6 mm	1
Coat thickness / dry film	20 - 30 µm		
Flash off time -	-		

Processing conditions:

from +10°C ad up to 75% relative air humidity. Provide adequate ventilation.

Special recommendations:

Storage protected against frost.

The surface remains adhesive for about ca. 50 - 60 hours by 60 °C. We recommend renewing the adhesive coat after a maximum period of 3 - 4 weeks. The existing adhesive film may be either recoated with MP WBS Klebelack AntiDust or may be removed by blast cleaning. Note that the removal of the adhesive paint will be more difficult by higher agglomeration of the spraying mist/ dirt particles on the surface (dissolution of the old layer of MP WBS Klebelack AntiDust will be prevented). Apply only in thin coats (ca. 20 - 30 µm).

Degrease the substrate by first application of MP WBS Klebelack AntiDust.

Not recommended for application on blank metals (increased corrosion risk).

Optimal processing contitions:

Air temperature: 20 - 25 °C; Object temperature > 15 °C; rel. air humidity: 40 - 60 %, air speed: > 0,3 m/s

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant safety data sheet and precautions stated on the product label. We reserve our right to make additions, deletions, or modifications to the information at any time without prior notification.