

# Technical Information

## 80-20 | Additive Mat



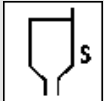




### 1. Properties

HS matting agent for 30- Topcoat and 40- clears

- Easy to mix
- Can be used on plastics without addition of 80-10 Additive Flex
- Prepare only the quantity of paint that will be used the same day because the gloss level may change when the mixture is stored!

### 2. Application

		<b>30- Topcoat by weight</b>	<b>40- clears by weight</b>
		<b>semi- gloss</b>	<b>semi- gloss</b>
    	<b>Step 1</b>	100% by weight 30-	100% by weight 40-
	<b>Mixing ratio</b>	25% by weight 80-20	25% by weight 80-20
		<b>satin gloss</b>	<b>satin gloss</b>
		100% by weight 30-	100% by weight 40-
		35% by weight 80-20	50% by weight 80-20
		<b>silky mat</b>	<b>silky mat</b>
		100% by weight 30-	100% by weight 40-
		45% by weight 80-20	70% by weight 80-20
	<b>Step 2</b>	100% by vol. 30-, 40-	50% by vol. 50-20 / 50-30
	<b>Mixing ratio</b>	50% by vol. 60-10; -20; -30	10% by vol. 60-10; -20; -30
	<b>Potlife</b>	2 – 3 h / 20°C	
	<b>Spray viscosity</b>	20 – 22 s	17 – 18 s
	<b>DIN 4 at 20°C</b>		
	<b>Spray gun</b>	1.3 – 1.4 mm	1.3 – 1.4 mm
	<b>Number of spraycoats</b>	2	2
	<b>Film thickness</b>	approx. 50 – 70 µm	approx. 50 – 70 µm

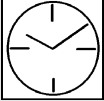

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### 3. Drying

 	<b>Drying at 20°C at 60°C</b>	<b><u>50-20</u></b> 8 h 30 min.	<b><u>50-20</u></b> 8 h 30 min.
	<b>Infrared: (short wave) (medium wave)</b>	8 min. 10 – 15 min.	8 min. 10 – 15 min.

### Safety instructions:

**The products are suitable for professional use only.**

**It cannot be ruled out that this product contains particles < 0.1 µm.**

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