

Technical Information

60- | Reducer



1. Properties

- Seal cans with left-over material carefully
- See technical data sheet for undercoat materials and clears

2. Application

baslac reducer to be mixed with baslac undercoat materials and clears

60-10	Reducer Universal Fast
60-20	Reducer Universal Normal
60-30	Reducer Universal Slow
60-40	Reducer Universal Extra Slow

Safety instructions:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

BASF Coatings GmbH, Automotive Refinish Coatings Solutions, Europe, Glasuritstraße 1, 48165 Münster, Germany , 01/2016

Technical Information

60-05 | Speeding reducer



1. Properties

Drying accelerator for baslac clear coats (VOC-compliant and non-VOC-compliant), and 2K Primer filler.

- Reduction of drying times
- Improves surface drying and curing performance.

No add of 60-05 Racing Additive in 2K Primerfiller / Filler at temperatures > 25°C possible due to too short potlife

2. Application clears

	Mixing ratio 2 : 1 + 10%	VOC Clears: 100% by vol. 40-440, 40-450 50% by vol. 50-420, 50-415 10% by vol. 60-05	Standard Clears: 100% by vol. 40-10/40 50% by vol. 50-20,-15,-30 10% by vol. 60-05
	Spray viscosity DIN 4 at 20°C	16 –22 s	
	Pot life	45 min. / 20°C	
	Spray gun	HVLP gravity-feed spraygun 1.3 mm 2.0 bar, 0.7 bar at the nozzle	Compliant gravity-feed gun 1.3 mm, 2.0 bar
	Number of spray coats Film thickness	½ + 1 40 – 60 µm	½ + 1 40-40 2 40-10 40 – 60 µm

3. Drying

	Drying at 20°C at 60°C	4 h 20 min.	3 h 20 min.
	Infrared (Short wave) (Medium wave)	6 min. 8 – 12 min.	

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

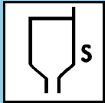



BASF Coatings GmbH, Automotive Refinish Coatings Solutions, Europe, Glasuritstraße 1, 48165 Münster, Germany, 05/2017

Technical Information





60-05 | Speeding reducer



4. Application Primer Filler

	Primerfiller	
	Mixing ratio 4 : 1 + 1	100% by vol. 20-24, -34, -94- 25% by vol. 50-10, 50-15 25% by vol. 60-05
	Spray viscosity DIN 4 at 20°C	20 – 24 s depending on product used
	Pot life	20 min. / 20°C
	Spray gun	HVLP gravity-feed spraygun 1.6 – 1.8 mm, 0.7 bar at the nozzle Compliant gravity-feed gun 1.6 – 1.8 mm, 2.0 bar
	Number of spray coats Film thickness	2 50 – 70 µm

5. Drying

	Drying at 20°C at 60°C	1.5 h 15 min.
	Infrared (Short wave)	6 min.
	Sanding: manual	P800
	Sanding: orbital sander	P400 – P500

Safety instructions:

The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

BASF Coatings GmbH, Automotive Refinish Coatings Solutions, Europe, Glasuritstraße 1, 48165 Münster, Germany, 05/2017