

Technical Information

49- | Basecoat



1. Properties

Basecoat / clearcoat finishes that can only be reproduced with rarely used pigments. These rarely used pigments are not available as a mixing base for the mixing machine. The colours are only available as ready-mixed colours from the respective business partner.

- Special-colour finishes that can only be reproduced with rarely used pigments.

2. Application

	Step 1	Please search the colour database for the colour code to check whether a specific ground coat colour is required for "Step 1" to reproduce the desired colour.
	Mixing ratio 2 : 1	100% by vol. 35 includes 49- basecoat and additional mixing bases, if required
	Spray viscosity DIN 4 at 20°C	50% by vol. 60-10, -20, -30, -40
	Potlife	approx. 18 – 22 s
	High pressure spray gun	48 h for RFU mixture / 20°C
	Number of spraycoats Film thickness	1.3 – 1.4 mm
		2 + ½ approx. 15 – 20 µm

3. Flash off

	Flash off at 20°C	approx. 10 min., until mat
--	--------------------------	----------------------------

Safety instructions:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.