

40-50 | 2K High Productivity Fast Clear 5L



baslac® 40-50 Clearcoat was developed specifically to have a super fast drying time at ambient temperatures. A fast 30-minute air dry to polish time allows bodyshops the possibility to increase productivity with their existing equipment.

baslac® 40-50 can also be baked for 10 minutes, but regardless whether baked or air dried, 40-50 High Productivity Fast Clear will reduce process times and provide the bodyshop with an opportunity to increase repair capacity.



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Technical Information

40-50 | 2K High Productivity Fast Clear 5L



Application: 2K Fast clear for basecoat / clearcoat systems. For quick repair on 1-2 panels or in spot repairs

Properties: Fast curing even when air dried at 25°C; Very good polishing behaviour

1. Application



Mixing ratio	100 Vol. %	40-50
2 : 1	50 Vol. %	baslac 50-15 fast hardener



Spray viscosity	13 – 14s
DIN 4 at 20°C	1.2 h. / 20°C
Pot life	



Spray gun set-up	1.3 – 1.4 mm
Air pressure	2 bar / 30 psi



Number of spray coats	2
Film thickness	30 – 50 µm



Flash off at 20°C	1 - 3 minutes between spray coats
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2. Drying



Drying at	20°C	30-40 min (pending film build)
	60°C	10 min.

3. Polishing



Polishable at	20°C	30-40 min (pending film build)
	60°C	After cooling

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BASF East Asia Regional Headquarters Ltd., 43th Floor, Jardine House, No. 1 Connaught Place Central, Hong Kong

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