


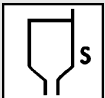


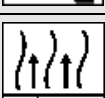
2K High Productivity Fast Clear

40-50


Application: 2K Fast clear for basecoat / clearcoat systems. For quick repair on 1-2 panels or in spot repairs

Properties: Fast curing even when air dried at 25°C; Very good polishing behaviour


1. Application

	Mixing ratio 2 : 1	100 Vol.% 40-50 50 Vol.% baslac 50-15 fast hardener
	Spray viscosity DIN 4 / 20°C Pot life	13 – 14s 1.2 h. / 20°C
	Spray gun set-up Air pressure	1.3 – 1.4 mm 2 bar / 30 psi
	Number of spray coats Film thickness	2 30 – 50 µm
	Flash off at 20°C	1 - 3 minutes between spray coats

2. Drying

	Drying at 20°C 60°C	30-40 min (pending film build) 10 min
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3. Polishing

	Polishable at 20°C 60°C	30-40 min (pending film build) After cooling
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The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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2K Fast Dry Clear

40-50

Polishing Remarks:	<p>Sanding:</p> <p>Use P2000 to remove dirt nibs, refine the P2000 scratches with P3000. For both sanding operations, dampen the abrasive disc and area to be sanded.</p> <p>Compound:</p> <p>To remove sand scratches effectively, use suitable compound and foam buff pad.</p> <p>Apply a small amount of polishing compound to sanded area. Start procedure with polishing machine on slow to disperse compound over sanded area. Increase and maintain 1200 – 2000 rpm with varying pressure. Allow surface to cool off in between, especially for dark colours. Repeat process until scratches are removed.</p> <p>Remove excess finishing compound with a clean soft cloth prior to applying finishing polish.</p> <p>Finishing Polish:</p> <p>To remove compound swirl marks use a suitable fine finishing polish and foam buff pad.</p> <p>Keep the polishing machine moving at all times, overlap each movement by approximately 50%. Use medium pressure to remove swirl marks, use light pressure to polish. Suggested polishing machine speed: 1200 – 2000 rpm.</p> <p>Remove excess finishing polish with a clean soft cloth and hand buff with a clean detailing cloth to finish.</p> <p>Do not apply wax for the first 120 days after refinishing.</p>
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