
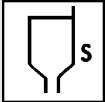


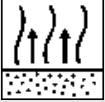


### 1. Properties

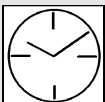

HS VOC clear for basecoat

- High solids content, safe to spray, excellent flow and levelling, fast drying, excellent surface hardness, polishing behaviour and tape resistance.
- Select hardener and reducer according to ambient temperature and size of object to be painted.

### 2. Application

	<b>Mixing ratio</b> 2 : 1	100% by vol. 50% by vol.	40-440 50-420, -415
	<b>Spray viscosity</b> DIN 4 at 20°C	20 – 22 s	
	<b>Potlife</b>	2 h / 20°C	
	<b>High pressure spray gun</b>	1.3 mm	
	<b>Number of spray coats</b> <b>Film thickness</b>	2 40 – 60 µm	½ + 1 can be applied to vertical surfaces (no flash-off between coats required) approx. 50 µm
	<b>Flash-off</b> at 20°C	3 minutes between spraycoats	

### 3. Drying

	<b>Drying</b> at 20°C at 60°C	10 h 30 min.
	<b>Infrared: (short wave)</b> <b>(medium wave)</b>	8 min. 10 – 15 min.

#### Safety instructions:

**2004/42/IIB(d)(420)419:** The EU limit value for this product ( product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

**The products are suitable for professional use only.**

**It cannot be ruled out that this product contains particles < 0.1 µm.**

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.