

Technical Information

40-40 | 2K Universal Clear



Process for high quality HS clear

Clear for baslac basecoat 35-,

- High solids content, excellent weathering resistance
- Good polishing behaviour
- High gloss, high finish quality

1. Application

	Mixing ratio 2 : 1 + 10%	100% by vol. 50% by vol. 10% by vol.	40-40 50-20, -30 60-10, -20, -30, -40
	Spray viscosity DIN 4 at 20°C	18 – 20s	
	Potlife	4 h / 20°C	
	High pressure spray gun	1.3 – 1.4 mm	
	Number of spray coats Film thickness	2 50 – 70 µm	
	Flash off at 20°C	2 – 3 minutes after each spray coat	

2. Drying

	Drying at 20°C at 60°C	8 h 30 min.
	Infrared: (short wave) (medium wave)	8 min. 10 – 15 min.

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Technical Information

40-40 | 2K Universal Clear



Process for MS standard clear

MS clear for baslac basecoat 35-,

- Medium solids content
- Easy and safe to spray, fast drying and high finish quality
- Easy to use and polish

1. Application

	Mixing ratio 2 : 1 + 30%	100% by vol. 50% by vol. 30% by vol.	40-40 50-15, -20, -30 60-10, -20, -30, -40
	Spray viscosity DIN 4 at 20°C	14 – 16 s	
	Potlife	4 h / 20°C	
	High pressure spray gun	1.3 – 1.4 mm	
	Number of spray coats Film thickness	2 – 3 40 – 60 µm	
	Flash off at 20°C	2 – 3 minutes after each spray coat	

2. Drying

	Drying at 20°C at 60°C	5 h 30 min.
	Infrared: (short wave) (medium wave)	8 min. 10 – 15 min.

Safety instructions:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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