# **Technical Information 40-10 | 2K Panel Clear**



## 1. Properties

MS clear for baslac basecoat 35-,

- · Easy and safe to spray, fast drying, easy to polish
- To be used on: 1 or 2 vertical panels
- · Multi-colored paint jobs, signwriting and plastic parts

# 2. Application

	Mixing ratio 2 : 1 + 10-30%	100% by vol. 50% by vol. 10 – 30 by vol.	40-10 50-20, -15, -30 60-10, -20, -30, 40
s	Spray viscosity DIN 4 at 20°C	16 s	
	Potlife	4 h / 20°C	
	High pressure spray gun	1.3 – 1.4 mm	
	Number of spray coats Film thickness	2 – 3 50 – 60 µm	

#### 3. Drying

Drying at 20°C	<u>Tack free</u> 2 h	<u>Polishable</u> 4 h
at 60°C	-	20 min.
Infrared: (short wave) (medium wave)	8 min. 10 – 15 min.	

## Safety instructions:

The products are suitable for professional use only. It cannot be ruled out that this product contains particles  $< 0.1 \ \mu m$ .

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