Technical Information 35- | Basecoat



1. Properties

Basecoat for solid-colour, metallic and pearl coatings

- High solid and pigment content good hiding power
- Low material consumption
- · Short flash off time

2. Application

	Mixing ratio 2 : 1	100% by vol. 35- 50% by vol. 60-10, -20, -30, -40
s	Spray viscosity DIN 4 at 20°C	approx. 18 – 22 s
	Potlife	48 h for RFU mixture / 20°C
	High pressure spray gun	1.3 – 1.4 mm
	Number of spraycoats Film thickness	2 (spray to cover), ½ to match the effect approx. 15 – 20 μm

3. Flash off

Flash off at 20°C	approx. 10 min., until mat
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Safety instructions:

The products are suitable for professional use only. It cannot be ruled out that this product contains particles $< 0.1 \mu m$.

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BASF Coatings GmbH, Automotive Refinish Coatings Solutions, Europe, Glasuritstraße 1, 48165 Münster, Germany, 02/2015

