

Technical Information


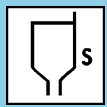


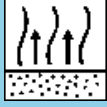
20-35| 2K Primerfiller white



1. Process for non-sanding filler

- High solids containing primer filler for wet on wet solution:
- No sanding
- Easy spray ability
- No need to sand new e-coated parts
- To use in every mixing ratio with 20-95 baslac 2K Primerfiller, to get different grey colors.

2. Application

    	Mixing ratio 3 : 1 : 1		100% by vol. 20-35 33% by vol. 50-10, 50-15 33% by vol. 60-20, -30
	Spray viscosity DIN 4 at 20°C		16 – 19 s
	Pot life		2 h / 20°C
	Spray gun	HVLP gravity-feed spraygun 1.3 mm 2 bar, 0.7 bar at the nozzle	Compliant gravity-feed spraygun 1.3 – 1.4 mm, 2.0 bar
	Number of spray coats Film thickness	2 (one on body-filled area and one on entire surface to be painted) 20 – 35 µm	
	Flash off at 20°C	10 min. solids / 15-20 min. topcoat / basecoat metallics (matt)	

1

Safety instructions:

2004/42/IIB(cII)(540)530: The EU limit value for this product (product category: IIB.cII) in ready to use form is max 540 g/l of VOC. The VOC content of this product is 530 g/l.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

BASF Coatings GmbH, Automotive Refinish Coatings Solutions, Europe, Glasuritstraße 1, 48165 Münster, Germany, 12/2017

Technical Information

20-35



20-35 variant 80-30

Plastic variant with Additive Plast 80-30 for all paintable plastics used in combination with baslac wet-on-wet primerfillers.

- Provides good adhesion on plastics.

Application

	Mixing Ratio 3:1:1	100 % by volume	20-35
		33 % by volume	50-15, -20
		33 % by volume	80-30
	Spray viscosity at 20°C		DIN 4: 16-19 s
	Potlife at 20°C		2 h
	HVLP spray gun		
	Nozzle size	1.3 mm	
	Application pressure	2 bar	
	Nozzle pressure	0.7 bar	
	Compliant gravity-feed spray gun		
	Nozzle Size	1.3-1.4 mm	
	Application Pressure	2 bar	
	Number of spray coats	2 (one on body-filled area and one on entire surface to be painted)	
	Film thickness	20-35 µm	
	Flash off at 20°C	15-20 min	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

Technical Information

20-95



20-95 variant 80-30

Plastic variant with Additive Plast 80-30 for all paintable plastics used in combination with baslac wet-on-wet primerfillers.

Provides good adhesion on plastics.

Application

	Mixing Ratio 3:1:1	100 % by volume 33 % by volume 33 % by volume	20-95 50-15, -20 80-30
	Spray viscosity at 20°C		DIN 4: 16-19 s
	Potlife at 20°C		2 h
	HVLP spray gun		
	Nozzle size		1.3 mm
	Application pressure		2 bar
	Nozzle pressure		0.7 bar
	Compliant gravity-feed spray gun		
	Nozzle Size		1.3-1.4 mm
	Application Pressure		2 bar
	Number of spray coats	2 (one on body-filled area and one on entire surface to be painted)	
	Film thickness		20-35 µm
	Flash off at 20°C		15-20 min

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.