

PRODUCT HIGHLIGHTS

6417

Kicker Urethane Accelerator

DESCRIPTION:

Transtar Kicker Accelerator is designed to accelerate the curing, dust, tack and tape times of Transtar Acrylic Urethane Primers and Clear Coats with no sacrifice of pot life. When Kicker is used according to the directions, it can save time and cost, by improving shop productivity.

PRODUCTS:

6417 Kicker, 8 oz. (237 ml) Twin Neck Bottle, 6/case



SURFACE PREP:

See topcoat manufacturer's recommendations.



MIX RATIO:

Primers/Primer Surfacer

6401, 6561, 6921

Clearcoats

All Transtar & Competitive Clearcoats

Kicker #6417 Ready-to-Spray Quart

1/2 oz. up to 1 oz.

Kicker #6417 Ready-to-Spray Quart

1/2 oz.

REDUCER:

See topcoat manufacturer's recommendations.



HVLP/LVLP:

See topcoat manufacturer's recommendations.



DRY TO SAND TIMES:

See topcoat manufacturer's recommendations.



SANDING:

See topcoat manufacturer's recommendations.

*See next page for more detailed product application. See website for this document in other languages.
Vea la página siguiente para un uso más detallado del producto. Vea el Web site para este documento en español.
Voir la prochaine page pour une application plus détaillée de produit. Voir le site Web pour ce document en français.*

PRODUCT DATA

6417

Kicker Urethane Accelerator

SUITABLE SUBSTRATES:

Refer to topcoat manufacture for suitable substrates.

SURFACE PREPARATION:

Refer to topcoat manufacture for surface preparation.

APPLICATION & MIXING:

The mixing ratios listed below are guidelines only and may react differently under varied shop conditions like temperature, humidity, and air movement. Proper film builds, dry times, reducer choices, temperatures and activators remain key factors for optimum product performance.



Primers/Primer Surfacer

6401, 6561, 6921

Clearcoats

All Transtar & Competitive Clearcoats

Kicker #6417 Ready-to-Spray Quart

1/2 oz. up to 1 oz.

Kicker #6417 Ready-to-Spray Quart

1/2 oz.

CAUTIONS:

DO NOT use in any products other than those listed. Excessive amounts of Kicker may cause yellowing, staining or embrittlement.

TECHNICAL DATA:

APPEARANCE:	Clear Liquid
% SOLIDS:	1.60% (by weight)
SHELF LIFE:	One year (unopened)

COMPETITION:

PPG Deltron/Concept DX 76, DX84	Valspar T566	PPG Global D818	U-Tech MSA4
RM Diamont HR5	PPG Omni MX195	DuPont 289S	Nason 483-54
Sikkens 6012	Montana CR22ACCP	Spies Hecker 9030	Matrix MX84

REGULATORY:

6417	Individual Component
VOC Actual	8.02#/gal (961 g/l)
VOC Regulatory (less water, less exempt compounds)	8.02#/gal (961 g/l)
Weight % of Volatiles	98.40
Weight % of Water	0
Weight % of Exempt Compounds	0
Volume % of Exempt Compounds	0
Density of Material	8.15#/gal

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