

# DIGITAL PROPORTIONAL VALVE CONTROLLER - PCB ONLY OPERATION INSTRUCTION

## SY-DPCA-P-1

### FEATURES

#### 1. Precise Control

Digital Microprocessor

#### 2. Simple Setup

Digital Display and Buttons

#### 3. Full Function

Adjustable Input Signal and Output Current

#### 4. Safety

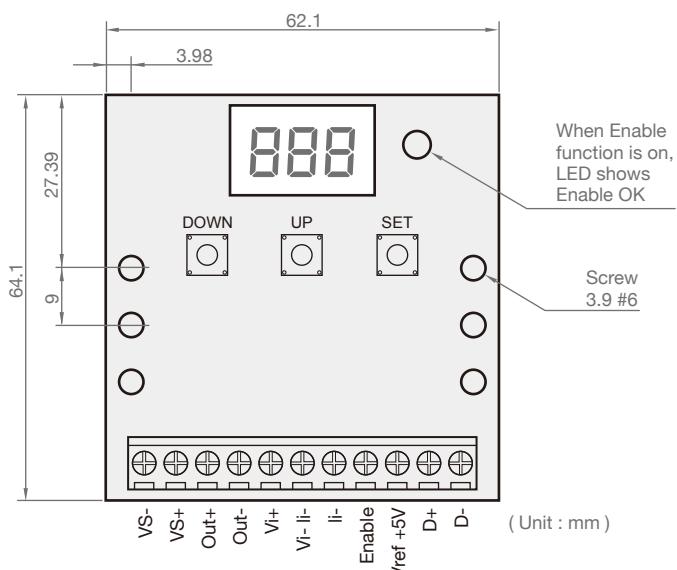
Short, Open Circuit protection with Error Code

### MODEL SPEC.

Model	SY-DPCA-P-1
Operating Voltage	12 ~ 24VDC
Voltage Tolerance	10%
Input Signal Options	0 ~ 5V,
Output Current	2.1A max.
Dither Frequency	70 ~ 350Hz
Ramp Up and Down	0.1 ~ 5.0s
Reference Voltage	5V (max. current 5mA)
Operating Conditions	-10 ~ 60°C

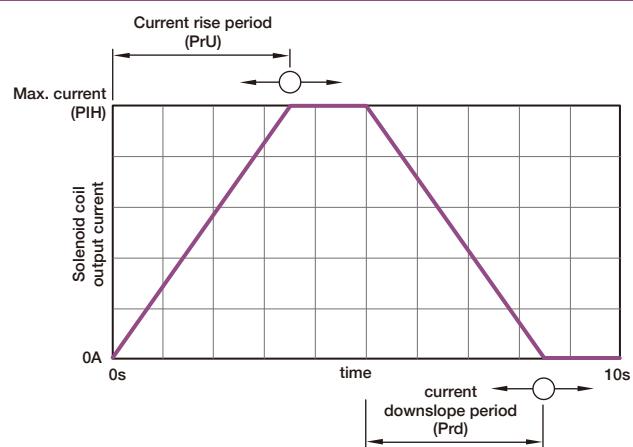
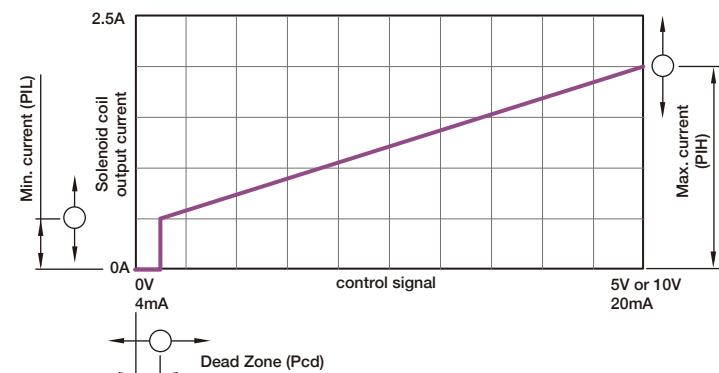
### CONNECTIONS AND DIMENSIONS

Wiring instruction		
1	VS-	Power-
2	VS+	Power+
3	Out+	Coil+
4	Out-	Coil-
5	Vi+	Input voltage signal
6	Vi- li-	Signal ground
7	li-	Input current signal
8	Enable	Enable
9	Vref +5V	+5V reference voltage
10	D+	RS-485-A(optional)
11	D-	RS-485-B(optional)



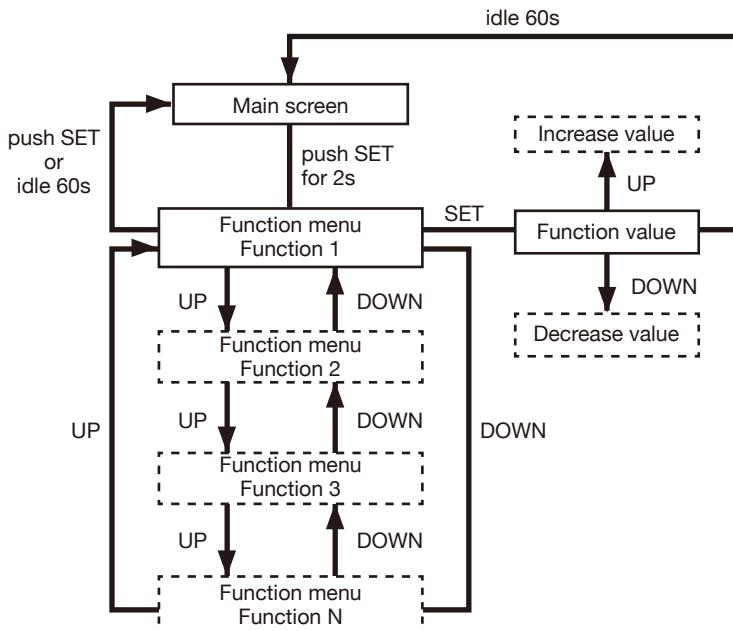
\* Default off. Ground this pin to enable controller when PEA function is on .

### PERFORMANCE CURVE



## SETTING THE PARAMETERS

- At main screen, push SET button for 2s and open function menu.
- At function menu, push UP and DOWN to select function.
- Push SET button to open function value and push UP and DOWN to adjust it.
- After adjustment, push SET button to setup function value and return to function menu.
- Return to main screen by pushing SET button for 2s manually or idling for 60s.
- Save setup: select **P5R** function and adjust its value to "5". If no saving all the function value will be reset after reboot.
- Default setup: select **P<sub>r</sub>F** function and adjust its value to "5".



## SPECIFICATION

No.	Function	Display	Default Value	Adjustment Range	Unit	Description
1	Max. output current	P <sub>IH</sub>	1	0.20 ~ 2.10	A	adj. unit 0.01A
2	Min. output current	P <sub>IL</sub>	0.00	0.00 ~ 1.00	A	adj. unit 0.01A
3	Ramp up time	P <sub>rU</sub>	0.1	0.1 ~ 5.0	s	adj. unit 0.1s
4	Ramp down time	P <sub>rd</sub>	0.1	0.1 ~ 5.0	s	adj. unit 0.1s
5	Enable	P <sub>ER</sub>	0	0 ~ 1		0: function off 1: function on, ground the ENABLE pin to enable controller
6	Input signal type	P <sub>RI</sub>	10	10/5/420		10:0-10V ; 5:0-5V ; 420:4~20mA
7	Dither frequency	P <sub>DF</sub>	140	70 ~ 350	Hz	adj. unit 10Hz
8	Command deadband	P <sub>cd</sub>	2	0 ~ 5	%	adj. unit 1%
9	Display type	P <sub>DS</sub>	0	0 ~ 1		0: output current(A) 1: input instruction (V or mA)
10	Save setup	P <sub>5R</sub>	0	0 ~ 5		When the value = 5, save the parameters instruction
11	Default setup	P <sub>rF</sub>	0	0 ~ 5		When the value = 5, restore factory setting
12	Clear error code	P <sub>cL</sub>	0	0 ~ 5		When the value = 5, delete the error code of current overload

## ERROR CODE

Error Code	Error Description	Clear Error Code
E <sub>10</sub>	4-20mA signal open	
E <sub>11</sub>	4-20mA signal overload	For error code E10, E11,E30. Controller will detect troubleshooting and clear the error code automatically.
E <sub>30</sub>	Coil open	
E <sub>31</sub>	Coil short	For error code E31. After troubleshooting it is necessary to adjust function P <sub>cL</sub> or reboot to clear the error code.

## WARNING

- Install the controller and Coil only when the power is off.
- According to European standards EN-982. the electrical output signal of the controller (e.g. reference voltage) must not be directly used to activate safety functions, like to switch-ON/OFF the machine's safety components.