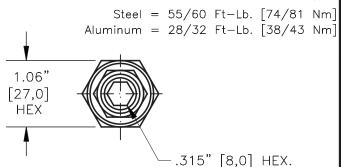
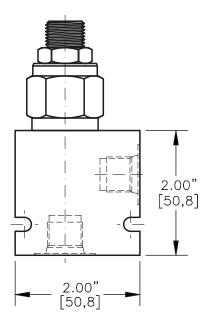


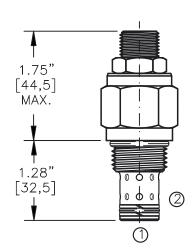




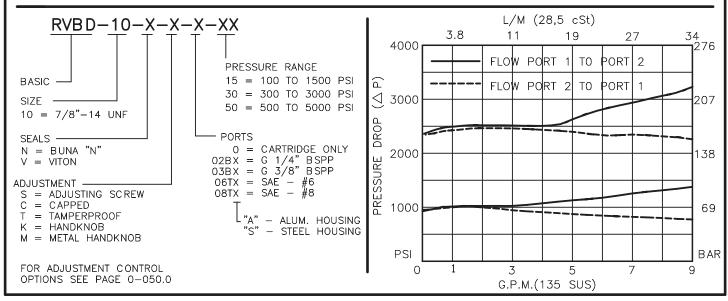
TORQUE:







#### FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-012.1





# RELIEF VALVE POPPET TYPE, BI-DIRECTIONAL (CROSS-OVER)

## **DESCRIPTION**

This unit is a DIFFERENTIAL AREA, POPPET TYPE, BI-DIRECTIONAL, ADJUSTABLE, HYDRAULIC PRESSURE RELIEF, cartridge valve.

### **OPERATIONS**

This valve relieves from port 1 to port 2 and port 2 to port 1. This valve provides a fast response, rugged, dirt tolerant operation and has a good pressure vs. flow characteristics.

### FEATURES AND BENEFITS

Leakproof screw adjustment is standard.

Adjustment screw can not be backed out of the valve.

Overset protection — spring can not go solid.

Hardened precision fitted poppet & cage provides reliable, long life. A unibody cage construction provides very low hysteresis, dependable and reliable operation.

All external carbon steel parts are plated for longer life against the elements. Valve is available with screw, tamperproof, capped and handknob adjustments.

All cartridge valves are 100% functionally tested. Industry common cavity.

## **SPECIFICATIONS**

OPERATING PRESSURE: 5,000 PSI [350 Bar]

PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW: 20.0 GPM [76 L/M] nominal. See performance chart. INTERNAL LEAKAGE: 5 cu.in/min [85 cc/m] @ 85% of crack pressure.

DEFINITION OF CRACK: evident at 0.06 GPM [0.25 LPM]

VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized.

5000 PSI [350 Bar] = Steel — Unplated.

OPERATING TEMPERATURE:  $-40^{\circ}$  to  $+250^{\circ}$  F.  $[-40^{\circ}$  to  $+120^{\circ}$  C.] OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

INSTALLATION: No restriction.

FILTRATION: 25 microns or better.

SEAL KIT NUMBER: SKN-1022 for Buna "N".

SKV-1022 for Viton.

WEIGHT: 0.38 lb [.17 kg] cartridge only. VALVE CAVITY: #C1020, See Page 0-012.0.

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Data is provided for the purpose of product description only, and must not be construed as warranted characteristics in the legal sense. The information does not relieve users from the duty of conducting their own evaluations and tests. Because the products are subject to continual improvement, we reserve the right to amend the product specifications contained in this catalogue.

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