

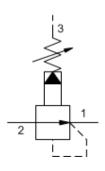


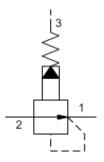
Pilot operated, pressure reducing valve

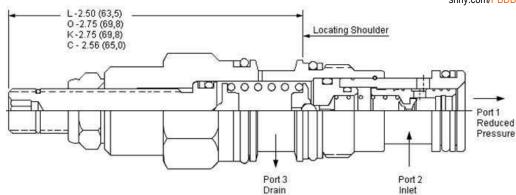
SERIES 1 / CAPACITY: 40 L/min. / CAVITY: T-11A



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Pilot-operated, pressure reducing valves reduce a high primary pressure at the inlet (port 2) to a constant reduced pressure at port 1, allowing circuits with multiple pressure requirements to be operated using a single pump.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A		
Series	1		
Capacity	40 L/min.		
Factory Pressure Settings Established at	blocked control port (dead headed)		
Maximum Operating Pressure	350 bar		
Control Pilot Flow	0,11 - 0,16 L/min.		
Adjustment - No. of CW Turns from Min. to Max. setting	5		
Valve Hex Size	22,2 mm		
Valve Installation Torque	41 - 47 Nm		
Adjustment Screw Internal Hex Size	4 mm		
Locknut Hex Size	15 mm		
Locknut Torque	9 - 10 Nm		
Seal kit - Cartridge	Buna: 990011007		
Seal kit - Cartridge	EPDM: 990011014		
Seal kit - Cartridge	Polyurethane: 990011002		
Seal kit - Cartridge	Viton: 990011006		
Model Weight	0.16 kg.		

NOTES

- Maximum pressure differentials for spring ranges: A and B are 3000 psi (210 bar) N and Q are 2000 psi (140 bar) W is 5000 psi (350 bar)inlet pressure
- For Series 1 cartridges configured with an O control (panel mount handknob), a .75 in. (19 mm) diameter hole is required in the panel.

CONFIGURATION OPTIONS

Model Code Example: PBDBLAN

CONTROL (L) ADJUSTMENT RANGE (A) SEAL MATERIAL (N) MATERIAL/COATING

L Standard Screw Adjustment

- C Tamper Resistant Factory Set
- K Handknob
- W Hex Wrench Adjustment
- Y Tri-Grip Handknob

A 100 - 3000 psi (7 - 210 bar), 200 psi (14 bar) Standard Setting

- **W** 150 4500 psi (10,5 315 bar), 200 psi (14 bar) Standard Setting
- **B** 50 1500 psi (3,5 105 bar), 200 psi (14 bar) Standard Setting
- **N** 60 800 psi (4 55 bar), 200 psi (14 bar) Standard Setting
- **Q** 60 400 psi (4 28 bar), 200 psi (14 bar) Standard Setting

N Buna-N

V Viton

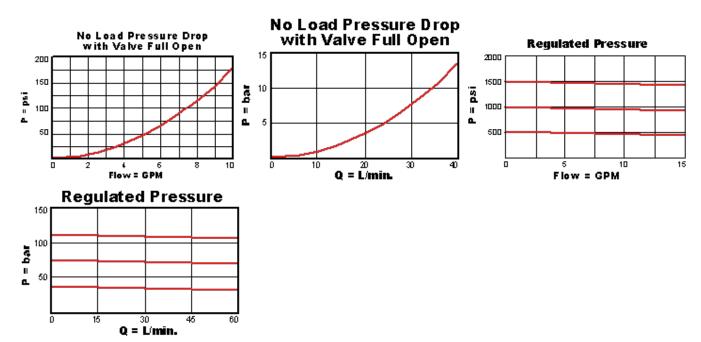
Standard Material/Coating

IAP Stainless Steel, Passivated ILH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- All three-port pressure reducing and reducing/relieving cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size). When considering mounting configurations, it is sometimes recommended that a full capacity return line (port 3) be used with reducing/relieving cartridges.
- Full reverse flow from reduced pressure (port 1) to inlet (port 2) may cause the main spool to close. If reverse free flow is required in the circuit, consider adding a separate check valve to the circuit.
- If pilot flow consumption is critical, consider using direct acting reducing/relieving valves.
- Main stage orifice is protected by a 150 micron stainless steel screen.
- Recommended maximum inlet pressure is determined by the adjustment range. Ranges D, E, N, and Q are tested with a 2000 psi (140 bar) maximum differential between inlet and reduced pressure. Ranges A, B, and H are tested with a 3000 psi (210 bar) maximum differential between inlet and reduced pressure. Ranges C and W are tested with 5000 psi (350 bar) of inlet pressure.
- Pilot operated valves exhibit exceptionally flat pressure/flow characteristics, are very stable and have low hysteresis.
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 5000 psi (350 bar).
- Pilot operated reducing, reducing/relieving valves by nature are not fast acting valves. For superior dynamic response, consider direct acting valves.
- W and Y controls (where applicable) can be specified with or without a special setting. When no special setting is specified, the valve is adjustable throughout its full range using the W or Y control. When a special setting is specified, this setting represents the maximum setting of the valve.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel
 components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of
 Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge
 machining variations.

PERFORMANCE CURVES



RELATED MODELS

PBDB8 Pilot operated, pressure reducing main stage with integral T-8A control cavity