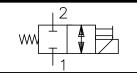
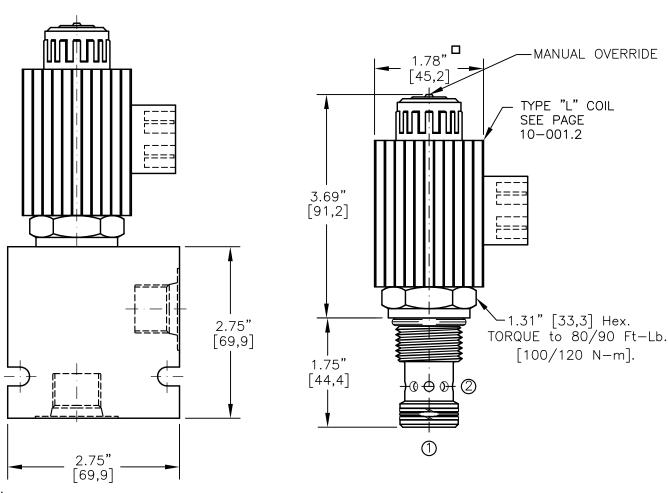


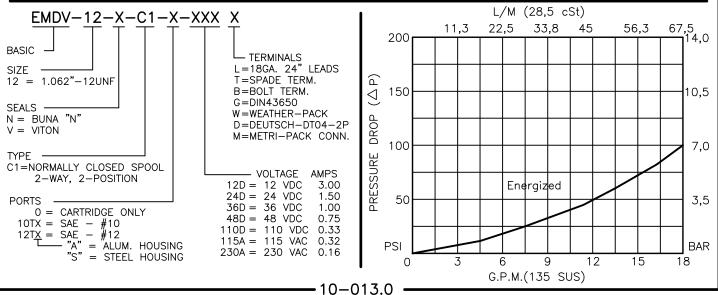
SOLENOID VALVE, NORMALLY CLOSED. DIRECT ACTING, SPOOL TYPE (2/2)





NOTES:

- 1. FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-013.1
- 2. SOLENOIDS AVAILABLE WITH DIODES CONSULT FACTORY.
- 3. ALL A.C. COILS ARE INTERNALLY A.C. TO D.C. RECTIFIED.
- 4. FOR SOFT SHIFT SOLENOID VALVE SEE PAGE 10-002.0



SOLENOID VALVE, NORMALLY CLOSED, DIRECT ACTING, SPOOL TYPE (2/2)

DESCRIPTION

This unit is a NORMALLY CLOSED, TWO POSITION, cartridge type, spool type, direct acting, screw in type, solenoid operated, directional control valve.

OPERATIONS

When solenoid coil is de-energized, this valve allows no flow from ports 1 to 2 or 2 to 1. When solenoid coil is energized, the spool in this valve is shifted and allows flow from ports 1 to 2 and 2 to 1.

Manual Operator Standard: Push in and hold a small plunger on top of the valve with a screw driver or a similar plunger smaller then .188" dia.

FEATURES AND BENEFITS

Continuous—duty, very low heat rise & waterproof solenoid coil. Interchangeable solenoid coils & terminations options available. Hardened precision fitted spool & sleeve provides reliable, long life. Very efficient, wet-armature solenoid core tube construction. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested.

SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW: 18.0 GPM [68 I/m] See performance chart.

INTERNAL LEAKAGE: 5 cu.in/min [82 cc/m] @ 5,000 PSI [350 Bar] VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized. 5000 PSI [350 Bar] = Steel - Unplated.

OPERATING TEMPERATURE: -40° to $+250^{\circ}$ F. $[-40^{\circ}$ to $+120^{\circ}$ C.] OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

RESPONSE TIME: First indication of change in pressure with 100% voltage supplied @ 80% of nominal flow rating.

* Pull—in: 50 ms

* Drop-Out: 50 ms SEAL KIT: SKN-1222 Buna "N"

SKV-1222 Viton

INSTALLATION: No restrictions.

WEIGHT: 1.98 lb [.90 kg] cartridge with coil only.

VALVE CAVITY: #C1220, See Page 0-013.0.