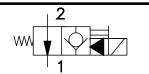
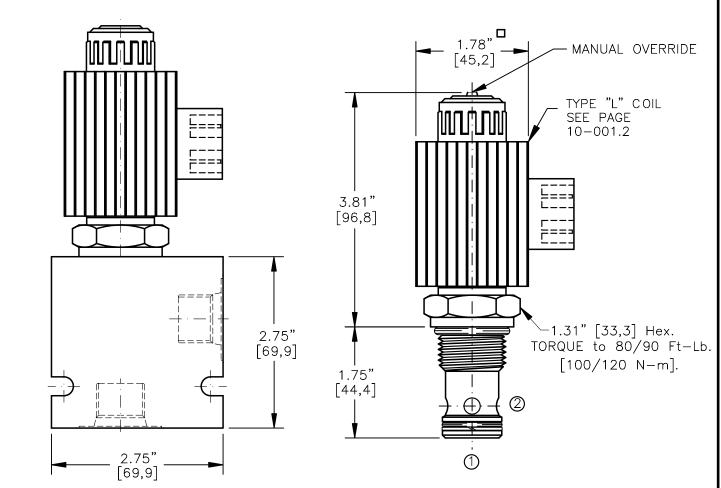


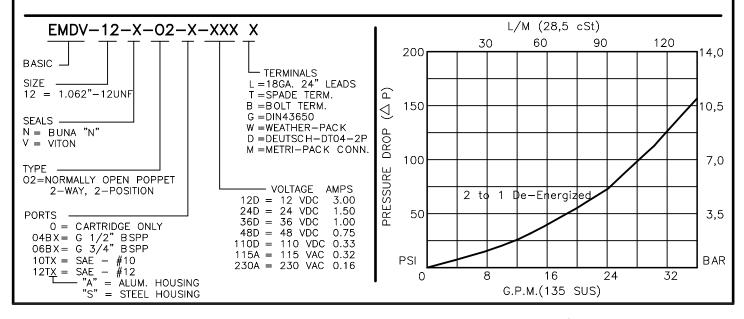
SOLENOID VALVE, NORMALLY OPEN. PILOT OPERATED, POPPET TYPE (2/2)





NOTES:

- 1. FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-013.1
- 2. SOLENOIDS AVAILABLE WITH DIODES CONSULT FACTORY. 3. ALL A.C. COILS ARE INTERNALLY A.C. TO D.C. RECTIFIED.
- 4. FOR SOFT SHIFT SOLENOID VALVE SEE PAGE 10-002.0





SOLENOID VALVE, NORMALLY OPEN, PILOT OPERATED, POPPET TYPE (2/2)

DESCRIPTION

This unit is a NORMALLY OPEN, TWO POSITION, cartridge type, poppet type, pilot operated, screw in type, solenoid operated, directional control valve.

OPERATIONS

When solenoid coil is de-energized, this valve allows flow from ports 2 to 1 and restricted flow from ports 1 to 2. When solenoid coil is energized, the poppet in this valve is shifted and allows no flow from ports 2 to 1 and reverse flow from ports 1 to 2 at high pressure drop. Manual Operator Standard: Push in and hold a small plunger on top of the valve with a screw driver or a similar plunger smaller then .188" dia.

FEATURES AND BENEFITS

Continuous—duty, very low heat rise & waterproof solenoid coil. Interchangeable solenoid coils & terminations options available. Hardened precision fitted poppet & sleeve provides reliable, long life. Very efficient, wet—armature solenoid core tube construction. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested.



SOLENOID VALVE, NORMALLY OPEN, PILOT OPERATED, POPPET TYPE (2/2)

SPECIFIC ATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW: 36.0 GPM [136 I/m] See performance chart.

INTERNAL LEAKAGE: 5 cu. in/min [,68 cc/m] energized @5000 PSI[350 Bar]

VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized.

5000 PSI [350 Bar] = Steel - Unplated.

OIL TEMPERATURE: -40° to $+175^{\circ}$ F. $[-40^{\circ}$ to $+80^{\circ}$ C.]

AMBIENT TEMPERATURE: -40° to $+122^{\circ}$ F. $[-40^{\circ}$ to $+50^{\circ}$ C.]

Please consult factory for continuously energized or high ambient temperature application (>122° F [50°C])

OPERATING MEĎIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

RESPONSE TIME: First indication of change in pressure with 100%

voltage supplied @ 80% of nominal flow rating. * Pull-in: 50 ms

* Drop-Out: 50 ms SKN-1221 Buna "N" SEAL KIT:

SKV-1221 Viton

INSTALLATION: No restrictions.

WEIGHT: 1.98 lb [0,90 kg] cartridge with coil only.

VALVE CAVITY: #C1220, See Page 0-013.0.

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