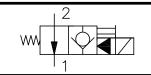
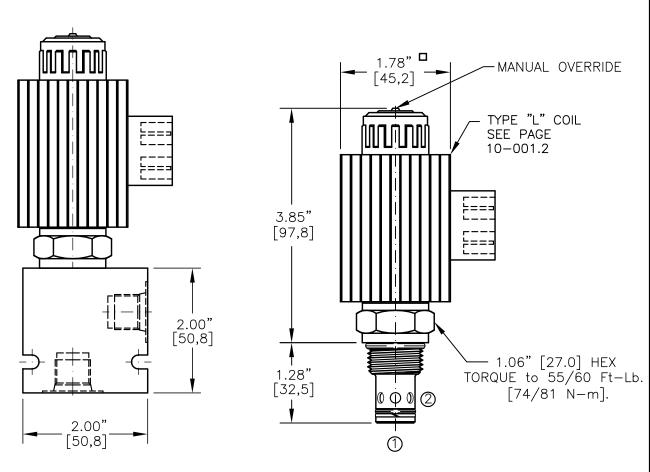


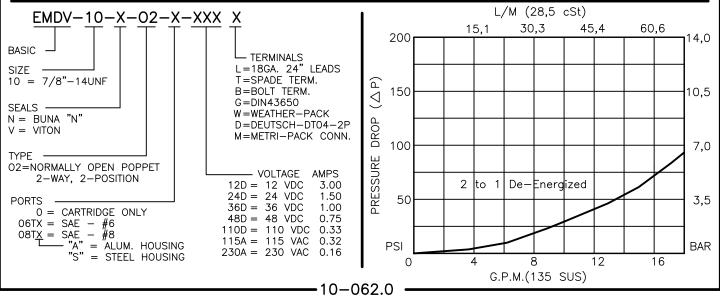
# SOLENOID VALVE, NORMALLY OPEN. PILOT OPERATED, POPPET TYPE (2/2)





#### NOTES:

- 1. FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-012.1
- 2. SOLENOIDS AVAILABLE WITH DIODES CONSULT FACTORY.
- 3. ALL A.C. COILS ARE INTERNALLY A.C. TO D.C. RECTIFIED.
- 4. FOR SOFT SHIFT SOLENOID VALVE SEE PAGE 10-002.0



## SOLENOID VALVE, NORMALLY OPEN, PILOT OPERATED, POPPET TYPE (2/2)

#### DESCRIPTION

This unit is a NORMALLY OPEN, TWO POSITION, cartridge type, poppet type, pilot operated, screw in type, solenoid operated, directional control valve.

#### **OPFRATIONS**

When solenoid coil is de-energized, this valve allows flow from ports 2 to 1 and restricted flow from ports 1 to 2. When solenoid coil is energized, the poppet in this valve is shifted and allows no flow from ports 2 to 1 and reverse flow between ports 1 and 2 is at high pressure drop. Manual Operator Standard: Push in and hold a small plunger on top of the valve with a screw driver or a similar plunger smaller then .188" dia.

#### FEATURES AND BENEFITS

Continuous—duty, very low heat rise & waterproof solenoid coil. Interchangeable solenoid coils & terminations options available. Hardened precision fitted poppet & sleeve provides reliable, long life. Very efficient, wet—armature solenoid core tube construction. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.

### **SPECIFICATIONS**

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW: 16.0 GPM [60 1/m] See performance chart.

INTERNAL LEAKAGE: 5 drops/min [,25 cc/m] energized @5000 PSI[350 Bar] VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized.

5000 PSI [350 Bar] = Steel - Unplated.

OPERATING TEMPERATURE:  $-40^{\circ}$  to  $+250^{\circ}$  F.  $[-40^{\circ}$  to  $+120^{\circ}$  C.] OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

RESPONSE TIME: First indication of change in pressure with 100% voltage supplied @ 80% of nominal flow rating.

\* Pull-in: 50 ms

\* Drop-Out: 50 ms SEAL KIT: SKN-1021 Buna "N"

SKV-1021 Viton

INSTALLATION: No restrictions. WEIGHT: 1.90 lb [0,86 kg] cartridge with coil only.

VALVE CAVITY: #C1020, See Page 0-012.0.