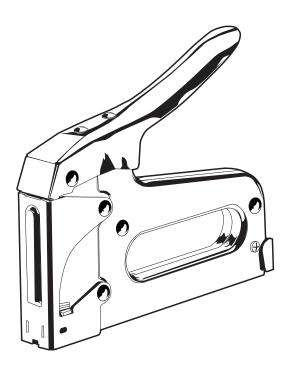


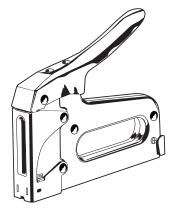
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SAFETY RULES

- Always be cautious of potential hazards such as electrical wiring, slippery footing, damp or wet conditions, etc.
- Make sure you know what you are fastening look for hidden hazards.
- Keep work area clean. Cluttered areas and benches invite accidents.
- Keep children away. All visitors should be kept a safe distance from work area.
- Store idle tools. When not in use, tools should be stored in high or locked-up place out of reach of children.
- Use safety glasses.
- Do not overreach. Keep proper footing and balance at all times.
- Maintain tools with care. Follow instructions with care.
- For service, use only approved service centers.
- Use only original parts provided by the supplier.
- Stay alert watch what you are doing. Use common sense.
- Do not staple into electrical wires. Be cautious of wires that may be hidden from view. Disconnect circuits.







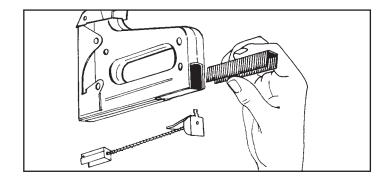




HOW TO LOAD STAPLES

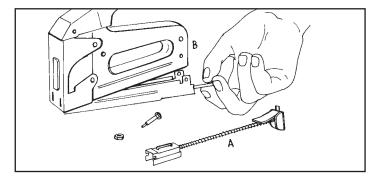
TO LOAD

- 1. Remove pusher rod from machine.
- 2. Insert strip of staples.
- 3. Replace pusher rod.



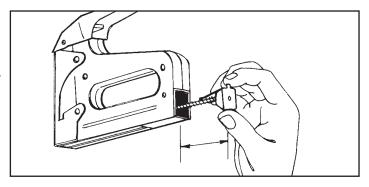
TO CLEAN STAPLE CHANNEL

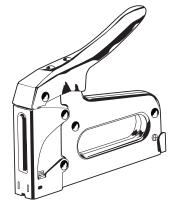
- 1. Remove pusher rod A.
- 2. Remove screw and nut from hole B.
- 3. Pull down entire inside frame for complete cleaning.



How to determine staple shortage for refill.

- 1. Press latch to release pusher rod.
- 2. Lightly push rod forward until it stops. Visible projected part of rod indicates amount of staples remaining in track.





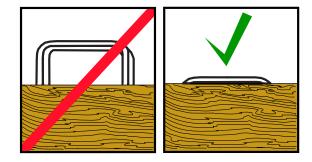
ABOUT STAPLES

HOW TO DETERMINE PROPER STAPLE LEG SIZE

In choosing the proper staple leg length for a job there are two basic things to consider:

- 1. Thickness of material to be stapled.
- 2. Hardness of the wood.

As a general rule, in hardwood, approximately 3/16" to 1/4" penetration into the wood is sufficient...and for softwood – up to approximately 3/8" should be sufficient. However, if the staple used "stands away" from the work – this means that too long a leg length has been used. In that case we recommend the next shorter leg length for desired results.





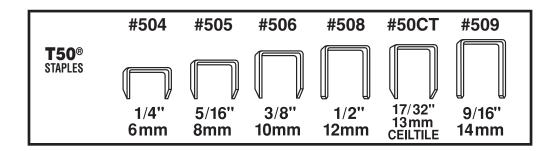


STAPLE PENETRATION

For best penetration with any gun tacker, raise the rear of the gun slightly off the work and bear down on the front end to prevent recoil when operating. The power spring on the T50® will drive well into all ordinary woods. A shorter staple leg will hold better in hard wood than a long leg in soft wood. Stronger springs can be supplied for special situations but they are not recommended as they shorten the life of the gun.

A WORD ABOUT ARROW® STAPLES

Only Arrow® knows the proper staple tolerances required for best performance of the T50® Staple Gun. Only Genuine Arrow® T50® Staples are made to these exact tolerances to insure top fastening performance. Accept no substitutes. Always insist on Genuine Arrow® Staples.



MAINTENANCE

Your T50® is virtually maintenance free. Keep tool clean and free of dust. Wipe clean with a dry cloth do not use harsh chemicals to clean your T50®.

PARTS KIT # $PK50^{TM}$ is available containing: Pusher Rod assembly , Clevis Pins & Rings, Screws & Nuts. In the unlikely event that you should need service contact:

Arrow Fastener Co., LLC 271 Mayhill Street, Saddle Brook, N.J. 07663 Tel. 201-843-6900

ACCESSORIES

Arrow accessories and genuine Arrow T50® Staples are available at retail outlets, hardware stores, lumberyards and wherever fine tools are sold.

