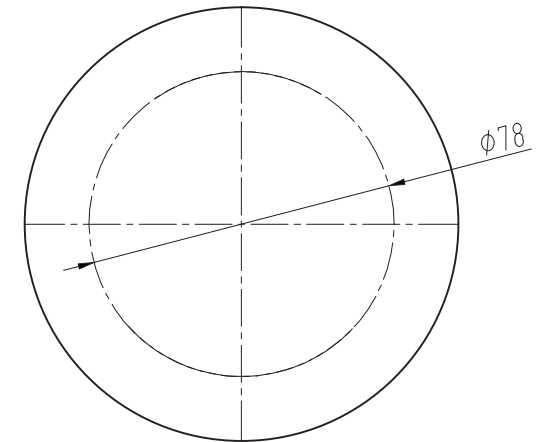




1. First, use an air wrench to tighten the bolts diagonally, then adjust the torque wrench to 190Nm;
2. After tightening, apply a soft fill oil to the surface, put on a net cover, and neatly place them in a wooden box



Grade 10.9, tightening torque $190 \pm 10 \text{ Nm}$

D-Value=240 KN

	Code	Part Name	QTY	Material
1	M14x35	Flange Bolts m14 10.9 grade	8	400g
2	KS004	King Pin Plate	1	20Mn2
3	90.3710	King Pin	1	42CrMo

