



MODERN TRANSPORT ENGINEERS LIMITED

Heavy Transport and Trailer Manufacturers

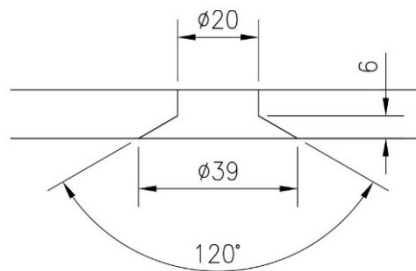
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Procedure for the Mounting of the King Pin Boss

Important:

MTE King Pin Bolts **PN 250153** (not standard CSK Bolts) are to be used with $\frac{3}{4}$ " Hardened washers and $\frac{3}{4}$ " UNF Nylock Nuts.

Sub-plate needs to be drilled & countersunk as per details below, otherwise damage to bolts will occur.

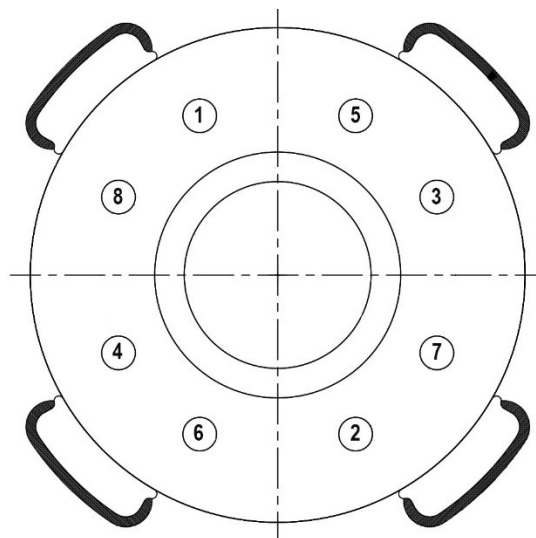


COUNTERSUNK
DETAIL

Torque Procedure

NEVER TIGHTEN BOLTS STRAIGHT TO 180FT/LB OR DAMAGE WILL OCCUR.

1. Put in all 8 bolts and **tighten nuts on by hand.**
2. Torque up the bolts in the numbered sequence below to **120ft/lb.**



3. Once all bolts are tightened to **120ft/lb**, repeat the above process to **180ft/lb.**

Torquing must be done using the instructions above to maintain an even amount of pressure on the boss