

### Intended use

Mipa 2K-Reaktivzusatz reduces the drying time of Mipa 2K-HS topcoats as well as of Mipa 2K-HS-Klarlack CC 4 (clearcoat). Recommended especially in winter at low temperatures. It improves considerably through drying at room temperature without reducing the dust dry time. Thereby the flow is not affected adversely. This product provides also a significantly faster drying by oven drying. The use of Mipa 2K-Reaktivzusatz VR in combination with Mipa 2K-HS-Härter HS 25 allows the replacing of Mipa 2K-HS-Härter HS 10. Attention: Also the pot life is reduced (about 50%). Addition up to 20%. To be used instead of Mipa 2K-Verdünnung (thinner).

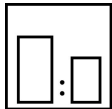
Spreading rate: --

### Processing instructions



#### Colour

colourless



#### Mixing ratio

##### Hardener

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by weight (lacquer : hardener) by volume (lacquer : hardener)

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#### Hardener

for complete paintwork

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for partial paintwork

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#### Pot life

is reduced approx. by half, see  
technical data sheet of base product



#### Thinner

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#### Spray viscosity gravity spray gun

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Airmix/Airless

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#### Application mode

Application mode

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Hardener

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pressure  
(bar)

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nozzle (mm)

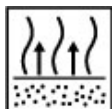
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spray  
passes

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Thinner

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#### Flash-off time

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#### Dry coat thickness

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**Drying time**  
**object**  
**temperature****dust dry****set to**  
**touch****ready for**  
**assembly****sandable****recoat able**

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**Note****Storage:** at least 3 years in unopened original container**VOC Regulation :** --**Processing conditions:** From +10 °C and up to 80 % relative air humidity. Ensure an adequate supply and exhaust air ventilation.**Processing instructions:** Mix only just before processing. When using Mipa 2K-Reaktivzusatz in combination with Mipa 2K-HS-Klarlack CC 4 please consider: Use Mipa 2K-Härter HS 10 for spot repair.

It is not recommended to add Mipa 2K-Reaktivzusatz VR to matted paint materials because the reduced pot life may cause patches on the coating during drying.