



Food Service srl



M-GCPRD- 02
 Scheda Controllo P.F.
 Rev. 3 del 04/07/15

STANDARD CARD OF PRODUCT - DURUM WHEAT SEMOLINA PASTA

Name	GOMITI
Ingredients:	durum wheat semolina, water
Item Code	35
Draw-plate material	TEFLON

DRAW-PLATE DETAILS			
Parameter	Unit of Measurement	Value	Allowance
length	mm	23.50	± 0,08
width	mm		
diameter	mm	8.70	± 0,20
folder thickness	mm		
throat thickness	mm	1.10	± 0,15
line thickness	mm	1.60	± 0,12
n. lines	num	20	+1
pace spiral	mm		
cutting corner	°angolari		
opening mouth	mm		
weight 100 pz	g	92.00	± 1
cooking time	min	7	

FINISHED PRODUCT DETAILS			
Parameter	Unit of Measurement	Value	Allowance
red color index	a* minolta	-1	± 1
yellow color index	b* minolta	22	± 2
moisture	% s.s.	12.5	
ashes	% s.s.	0.85	± 0,05
black points	num/dmq	< 5	
white points	num/dmq	absent	
broken pieces	%	5	
cooking test	internal std	internal std	

PACKAGING DETAILS			
Parameter		bag print:	carton label:
soldering and packaging integrity	absence of soldering and breaking	item name	item name
primary packaging weight	gr 500 ± 2%		item code
primary packing	personalized polipropilene	stock num. XXX/AA (o dd/mm/yy)	lotto XXX/AA (o dd/mm/yy)
secondary packing	personalized undulating carton	expiry dd/mm/yy*	expiry dd/mm/yy*
		* expiry date 3 years	*expiry date 3 years

NUTRITIONAL INFORMATION PER 100 GR OF PRODUCT			
	Value	Unit of Measurement	
Energy / kcal 360	1507	Kj	
Protein	13	%	
Carbohydrates	75	%	
° sugar	1.5	gr	
Total Fat	1.5	gr	
° saturated	0.3	gr	
Dietary Fiber	2.8	gr	
Sodium	0	gr	
Calcium	21	mg	
Zinc	1.4	mg	
Copper	0.289	mg	
Vitamin A	0	IU	
Vitamin C	0	mg	