


Code: SM-PC1/Rev08		Product Characteristics	Page 1 of 2
Product name / category	SESAME PASTE / TAHINEH		
Product description	Ready to eat sesame paste to be used in dip mixtures or in cooking recipes		
Ingredients / Composition	100% Gedaref Sudanese Sesame seeds		
Nutritional Facts	<p>Average Quantity per serving: Energy: 853-786 KJ Protein: 5-9 g Fat, Total: 16 g</p> <ul style="list-style-type: none"> • Saturated: 2 g <p>Carbohydrate: 6 g</p> <ul style="list-style-type: none"> • Sugars: 0 g <p>Sodium: 40 mg</p> <p>Average Quantity per 100 g: Energy: 2820 KJ Protein: 26 g Fat, Total: 54 g</p> <ul style="list-style-type: none"> • Saturated: 8 g <p>Carbohydrate: 21 g</p> <ul style="list-style-type: none"> • Sugars: 0.4-1 g <p>Sodium: 133-140 mg</p>		
Methods of production	Sesame seeds are sieved, de-hulled, washed, roasted and grounded to become smooth sesame paste. Then the sesame paste is filled into the containers, seamed and closed.		
Origin	Lebanon		
Shelf life	Two years / keep covered Internal batch number is composed of numbers related to the raw material used and date of production.		
Biological, chemical and physical characteristics relevant to food safety	<p>a. Aw < 1 (Very low Water Activity) b. pH < 5.6 (Low acid foods) c. Salmonella/25g: not to be detected in 5samples of 25g each. d. Aflatoxin ppb: 2 max e. Total coliforms (CFU/g):10 in 2/5 samples tested f. Molds & yeasts (CFU/g): 100 in 2/5 samples tested g. E. coli (CFU/g): 1 in 2/5 samples tested h. Total ash, max. %: 3 i. Acid insoluble ash, max. %: 0.3 j. Moisture, max %: 1 k. acidity, max %: 1.4 l. Fat, min. %: 48 m. Protein, min. %: 25 n. detection test of sesame oil: positive o. detection test of starch and flour: negative p. Heavy metals max. limit (mg/kg): lead as Pb 0.3; tin as Sn 150 q. EO residues <0.05mg/kg</p>		
Food safety related acceptance criteria	-Libnor standard for Tahini Codex alimentarius for Tahena		

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<i>Type of primary package</i>	- Plastic containers (200g, 350g, 400g, 454g, 500g, 700g, 800g, 907g, 1000g, 4.5kg, 9kg, 15 kg, 18kg); ends (PE, HDPE) –glass jar 285g - Aluminum cover (PAPE)
<i>Type of secondary package</i>	- Carton Box (Corrugated board) - Scotch tape - Paper stickers - Carton trays(Corrugated board) - Polyethylene (shrink wrap)
<i>Special storage condition</i>	Stored at room temperature away from heat. Do not require refrigeration after opening.
<i>Special distribution method</i>	- Stack on pallets - Closed trucks during transportation
<i>Customers / Intended customer</i>	General public except people with allergy to sesame
<i>Labeling remarks / special</i>	- 100% Sesame Seeds - stir contents before use - Nutrition Facts - Weight (g/oz) - Name and Address of company -Allergen notice: SESAME
<i>Final customers preparation</i>	None required “ready to eat”

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