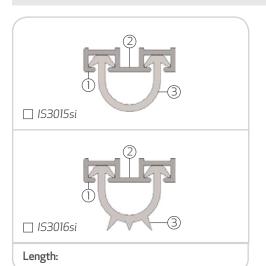
# IS3015si / IS3016si

# Fitting Instructions: Door Bottom or Meeting Stile



### Description of contents

- Aluminium carrier (1)
- Pre-drilled holes (2)
- Silicone "Push-fit" gasket (3)
- Bag of screws
- Fitting instructions

#### Tools required for installation

- Tape measure
- Saw (power or hand)
- Screw driver
- Drill (power or hand)
- Knife
- Pencil or Marker
- Router

### Other Kilargo Architectural Seals include:

- Door Perimeter Seals
- Door Bottom Seals
- Automatic Door Bottom Seals
- Threshold Plates
- Brush Seals
- Magnetic Seals

Contact your nearest Kilargo office for further details.

# Installation detail: Door bottom or meeting stile

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- **Step 2** Measure and mark out the seal position along the centre line of the door stile / bottom. (Note that the finished groove should be 20mm wide).
- **Step 3** Fit a suitable cutter into the router, set guide and machine a 5mm deep groove along the edge / bottom of the door.
- **Step 4** Clean dust and chips from the groove and check depth by applying seal.
- **Step 5** Measure the door height / width and cut the seal to suit, using a sharp knife for the silicone gasket and a saw for the aluminium section.
- **Step 6** Remove the silicone gasket and screw fix the aluminium section into the groove using the screws supplied (fixing holes are pre-drilled).
- **Step 7** Replace silicone gasket to form "U" section and re-hang the door. Note: the silicone gasket simply presses back into the profile.
- **Step 8** Ends of the aluminium channel may be centre punched to prevent gasket movement.

We recommend the IS3015si or IS3016si be used together with a Kilargo 4000 series threshold plate.

## **Important**

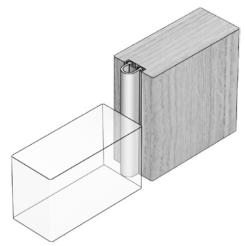
Ensure that the installation of this product does not impede the opening or closing of the door. It is recommended to check the door seal periodically to ensure the door assembly to which it is fitted, closes and latches properly.

#### Note

Recommendations as to methods for use of materials and construction details are based on the experience and knowledge of Kilargo and are given in good faith as a general guide and service to designers, contractors and manufacturers. Kilargo reserves the right to make alterations or delete any installation detail without prior notice.

#### Please observe the recommended minimum gap tolerances:

IS3015si Recess Fitted 3mm min 7mm max IS3016si Recess Fitted 5mm min 9mm max



Meeting Stile installation detail



Door Bottom installation detail

Literature Code: IS3015/16si 05/12

