



suttontools

M242 -Hand Taps - Pipe - G (BSPF) - Bottoming - Sutton Tools

Sutton Tools Carbon Hand Taps are ideal for routine maintenance, repair work and for rethreading where high accuracy and tolerance thread is not critical. Straight flutes are designed for tapping into materials where chips break-up readily and present no disposal problems, particularly in through-hole tapping. Straight flute taps are only suitable for hand operations, tapping up to 1-1/2 x diameter.

Features:

- Straight Flutes suitable for through hole tapping up to 1-1/2 x diameter
- Bottoming lead: used after a taper lead tap and are suitable for creating threads close to the bottom of blind holes
- Square shank for use with a suitable tap wrench to drive the tap
- Made from tungsten chrome alloy
- Bright finish for general purpose applications, non-ferrous metals & plastics

Specifications:

Designation:	N
Material:	Carbon Steel
Finish:	Brt
Max Cut Depth:	1.5xD
Shank Form:	A
Thread Form:	Whitworth
Lead:	Bottoming

Range:

Item #	Size	Length l1 (mm)	Length l2 (mm)	Diameter d2 (mm)	sq
M2420973	G (BSPF) 1/8-28	-	-	-	-
M2421316	G (BSPF) 1/4-19	-	-	-	-
M2421666	G (BSPF) 3/8-19	-	-	-	-
M2422096	G (BSPF) 1/2-14	-	-	-	-
M2422291	G (BSPF) 5/8-14	-	-	-	-
M2422644	G (BSPF) 3/4-14	-	-	-	-
M2423325	G (BSPF) 1-11	-	-	-	-
M2424191	G (BSPF) 1-1/4-11	-	-	-	-
M2425961	G (BSPF) 2-11	-	-	-	-

Trade/DIY Applications:

Wood		Metal		Specialty	Masonry
Soft Wood	○	Steel	●	PVC Plastic	Masonry
Hard Wood	○	Hard Steel	○	Acrylic	Plasterboard
Wood & Nails		Stainless Steel	○	mineral rock wool foams (EPS, PUR),	Compressed Fibre Cement
Chipboard		Aluminium	●	Polystyrene	Cement Sheet
Plywood		Copper / Brass		Leather	Ceramic Tile
MDF		Cast Iron		Rubber	Hebel
Green Wood		Sheet Metal		Fibreglass	Brick
Sandwich Construction		Precious Metals		Carbon Fibre	Concrete
Pallet		Metal Pipe	○	Glass	Reinforced Concrete
Window Frame				Laminate	Stone
					Granite
					Marble

KEY

● Optimal ○ Effective