# INSTRUCTIONS

#### SHARPEN

**1** Select desired sharpening angle (15°, 17.5°, 20°, 22.5°, 25°).

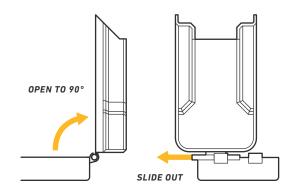
# ANGLE SET **KNIFE SHARPENER**

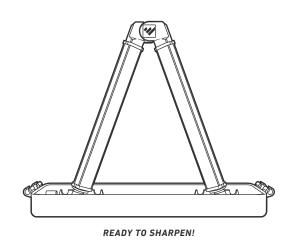
#### SET UP

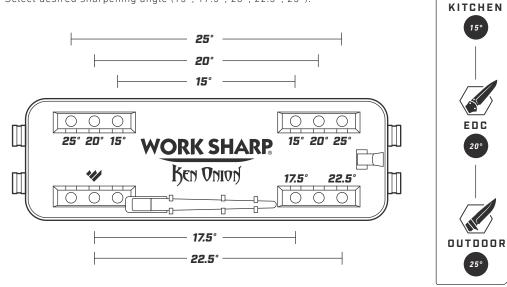
1 Open the carry case, rotate and remove the lid. Use the left side cover as a hand guard.



CLOSED

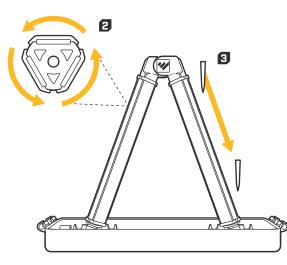






2 Rotate both abrasive rods so that the coarse grit diamond abrasive is facing outward.

3 Hold knife vertical at top of abrasive rod, then use light pressure to slide edge from heel to tip. Continue alternating strokes until a burr is formed (8-10 strokes).



- A Rotate abrasive rods to the medium grit diamond. Refine edge by alternating strokes (8-10 strokes).
- **G** Rotate abrasive rods to the fine grit ceramic. Refine edge by alternating strokes (8-10 strokes).

#### PRO TIP

- ▶ Keep knife vertical when sharpening.
- ▶ No water or oil is required.
- ► Edge angle changes or chip repair will require more strokes.
- ▶ Not getting sharp? Be sure to raise a burr before progressing to finer grits.

## SERRATIONS

15°

EDC

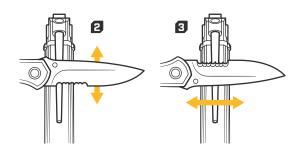
20°

25°

1 Connect tapered ceramic rod to sharpener.

- 2 Place the serration onto the ceramic rod so that the serration nests onto the rod.
  - A. Using light pressure, slide the knife up and down in short strokes.
  - B. Repeat until all serrations are sharpened.
- 3 Lay flat side of serration on ceramic rod and swipe with light pressure until burr is removed.





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### **OUESTIONS?**

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