

## **BM21S**

## FOR BEVELLING

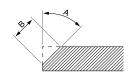
- As per BM21 except with a low speed (grey colour) 1360rpm motor which is
- ideally suited to giving optimal finish quality and tool life when bevelling

  Guide plate and guide rollers made of 316 stainless-steel to avoid contamination of stainless-steel workpiece Maximum 21mm bevel width

- O° to 60° continuous angle adjustment
   Allows 0° angle for edge planing
   Improved design offers a number of innovative solutions that increase ergonomics
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   Single milling head equipped with 10 indexable inserts that require no set up and makes the machining process far more efficient with little operator's effort
   Easy setting of chamfer angle and bevel width
   One universal guide for bevelling both plates and pipes
   Bevels pipes 150 300mm diameter with optional attachment available for headilists arises 200. C00mm diameter with optional attachment available for

- bevelling pipes 260 600mm diameter
- 4 vibration isolators

Part No.	WA-BM21S
Voltage	240 V 50/60 Hz
Power	1600W
Spindle Speed	1360rpm
Maximum Bevel Width (B)	21mm
Bevelling Angle	0° - 60°
Weight	21kg

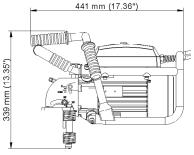


Maxim	mum Bevel Width					
А	0°	15°	30°	45°	60°	
В	21mm	18.5mm	18.5mm	21mm	18.5mm	

## **Accessories & Consumables**

Part No.	Description		
WAP-B020	Replacement Standard Cutting Tips (10 Required)		
WAP-B040	Replacement Cutting Tips For Hard Steels (10 Required) Also Requires Insert Screws WAP-B050 (10)		
WAP-B21/3010	Large Pipe Attachment For 258 - 600mm Pipe		





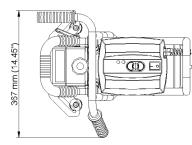










Plate facing-off

Plate bevelling

Pipe bevelling

Continuous angle adjustment from 0 to 60°