

# The Lee Guarantee

Lee Reloading products are guaranteed not to wear out or break from normal use for two full years, or they will be repaired or replaced at no charge if returned to the factory. Any Lee product of current manufacture, regardless of age or condition, will be reconditioned to new, including a new guarantee, if returned to the factory with payment equal to half the current retail price.

## 90899 Zip Trim

CT2098 Spindle Nose

FA3I30 #6 Oval Head Phil 1½

CT2082 Housing R&L

CT3072 Pull Cord

CTI558 C Ring 5I03-56

CTI743 Spindle

CT2080A Drive Wheel

CT2080B Spool Ratchet

CT2080C Spring Spool

CT2080D Pawl

CT2080E Pull Handle

CT2772 Recoil Spring

CT2478 Zip Trim Instructions

SB2I55 "O" Ring

FLI157 #10XI Mounting Screws

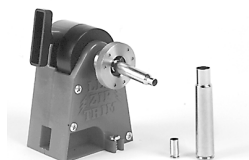
# LEE

LEE PRECISION, INC.

4275 Highway U Hartford Wisconsin 53027

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## OPTIONAL 3-JAW CHUCK #90608

This versatile chuck will hold the tiny 25 ACP case to giant 460 Weatherby Magnum and everything in between. The chucks' hardened steel jaw gently centers the case as the hardened steel spindle nose firmly squares up against the case head. One half turn chucks and releases the case. The large, knurled gripping surface allows almost effortless clamping.

# COMPLETE INSTRUCTIONS FOR THE Lee ZipTrim Power Head



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The Lee ZIP TRIM Power Head is designed to use the Lee Case Length Gauge and Cutter. This system has become the world's most popular and most accurate case trimmer. If you're a long time user, you already know what a great foolproof system it is. You don't

need an expensive caliper to set length and never waste even a single case setting up with the cut-and-try system common to all other brands. The piloted cutter assures the case neck is absolutely square and true to the case neck. Best of all, the fixed length design assures it will never go out of adjustment.

The Zip Trim rotates your case like a lathe. You're going to recognize the benefits immediately. While your case is mounted, you can quickly trim, chamfer and polish your case. This is impossible to do with a fixed case and moving cutter like other brands.

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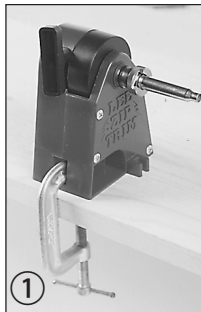
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[www.leeprecision.com](http://www.leeprecision.com)

CT2478

The Zip Trim requires no routine maintenance. The bearings are lubed for life and the housing is made of the same tough, indestructible polymer made popular by the latest generation of guns.

The Zip Trim should be securely mounted to your work bench. This can be accomplished in several ways. The Zip Trim incorporates a slot to accept a standard "c" clamp. [Picture one]. Clamp the Zip Trim to the edge of your bench and you're ready to start trimming. The Zip Trim can also be permanently mounted to your bench or mounting plate with built-in mounting lugs. [Picture 2].

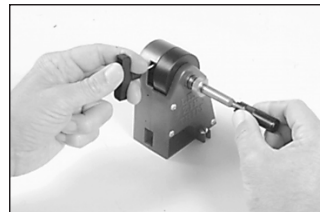


Install the knurled shell holder that is included with your case length gauge.

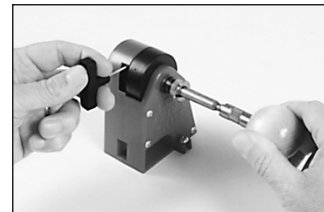


Insert your case and tighten the shell holder.

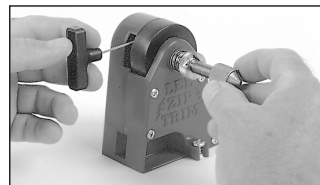
You're ready to process your cases. One pull of the ZipTrim cord is usually enough to trim the longest case. A fraction of the pull is all that is needed when chamfering a case mouth.



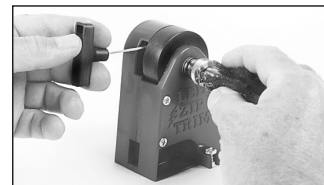
Trim the case using the Lee Case Trimmer



Trim the case using the cutter with optional ball grip (catalog #90275)



Chamfer the case inside and out



Polish case with steel wool, plastic scouring pad or crocus cloth

Polishing the cases with steel wool, plastic scouring pad or crocus cloth is so much faster and efficient than case tumbling. No time is required separating the cleaning media from cases; no worry of the media sticking to the inside of your cases.

**Note** When you chuck cases onto the Zip Trim spindle, you are going to notice some of them will wobble. This is a normal condition caused by machining errors on the original case; also some guns have chambers that have bolt faces that are not perfectly square to the axis of the chamber. Don't worry—the Lee Case Length Gauge pilots on the neck so the mouth will always be perfectly square regardless of how much the case wobbles.