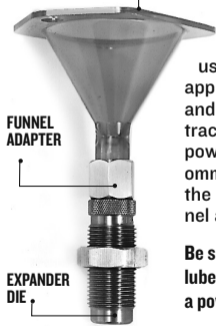


EXPANDER DIE

POWDER FUNNEL
(NOT INCLUDED)



Screw the die in until it touches the shell holder, then back out **one full turn**. Finger tighten the lock ring. If flare is excessive, back die out until the flare is to your liking. For maximum case life, flare only enough to easily accept a bullet. In use, the expander plug travels approximately $3/8$ " within the die and comes to an abrupt stop at extraction. This helps to shake the powder through. However, we recommend you check to be sure all the powder has cleared the funnel and expander plug.

Be sure to occasionally clean the bullet lube from the expander plug to prevent a powder clog.

LEE

Exclusive

**POWDER THROUGH
EXPANDER DIE
FOR THE
LEE AUTO-DISK
POWDER MEASURE**

This die permits charging the case while expanding and flaring the case mouth. Can be used with a Lee Powder Funnel or the Lee Auto-Disk Powder Measure.

POWDER THROUGH EXPANDING DIE