

LEE Rifle QuickTrim Die 22/250 REM

TRIM TO LENGTH 1.892 to 1.912 inches

Spin lock ring to end thread. Screw die completely into press and finger tighten lock ring. This raises the press lever to an elevated, comfortable position. Trim with the instructions included with the Quick Trim.

Die uses a standard “O” ring in the base to prevent case from rotating. Applying a little lube to an occasional case gives the “O” ring almost unlimited life. Simply allowing the case lube to remain on the case after sizing works well.

If using the Deluxe Quick Case Trimmer, the chamfer blades may cut too aggressively on this small caliber

case as spring pressure is optimized for a .30 cal case neck. To reduce chamfer spring pressure, remove cutter assembly from crank and remove the $\frac{3}{8}$ spacer ball. Don't lose the ball—you need it for larger calibers.

In the unlikely event the “O” ring wears to the point it no longer prevents rotation, replacement “O” rings are available factory direct or at most hardware or automotive stores.

REPLACEMENT O RING 12 mm QT3962

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QuickTrim Dies Rifle Instructions Small cal case

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RIFLE

Quick Trim Die

22/250 Rem

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