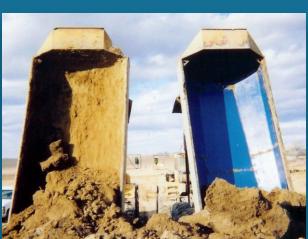


# Drop Your Load With Okuslide® For Bulk Material Handling & Mining







Relative Abrasion loss by Sand Slurry **OKUSLIDE®** 

THE **OKUSLIDE**® RANGE OF PRODUCTS
In the field of lining technology, the name **OKUSLIDE**® stands for highest quality resistance
to wear and low sliding friction. In order to meet the
demanding requirements of the bulk-goods industry, **OKULEN**® *Engineering Plastics* has cooperated
with bulk-goods experts and users in developing
additional lining materials ideal for use in many
different fields of application.

Members of the OKULEN® product range include: OKUSLIDE®, GB2000, OKUSLIDE® HOTLINER, OKULEN® Natural Food and OKUSLIDE® AST

### **OKULEN®**

**OKUSLIDE®** PREMIUM BLUE FN5893 is an Ultra-High Molecular-Weight-Polyethylene (UHME-PE polymer). Special additives impart an improved low coefficient of friction (non-stick surface) making this material ideal for applications where sticking or caking creates a build-up of material which in turn causes material flow problems that result in time and money losses.

Developed for on and off road dumpers **OKUSLIDE® UHMWPE** liners improves safety during unloading; reduces tip angles via increased material-flow; improves equipment life cycle; accomodates higher temperature payloads; eliminates caking; improves productivity and is UV stabilised.

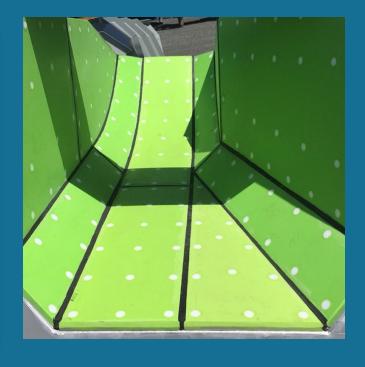
	paracoron		

TECHNICAL DATA	TEST METHOD	UNIT	VALUE
Specific Gravity	ISO 1183	g/cm³	0.95
Min/Max Service Temperature in Air		°C	-260 to +90
Tensile Strength Yield		MPa	>20
Tensile Strength Break		MPa	>40
Impact Resistance Notched Impact Strength	DIN 53505	MJ/mm2	No Break
Co-efficient of Thermal Expansion	mn	n/(mmxK) x	10 <sup>6</sup> 180

### **OKULEN®**

**OKULEN®** UHMW-PE 2000 GLASS BEAD is enhanced with a glass filler which gives this plastic a higher abrasion resistance (9,2 mio. g/mol) than standard material. GB2000 offers excellent impact strength for tough applications; is low maintenance; has extreme wear resistant properties, has good sliding properties; great chemical resistance; is UV stabilised; has antistatic properites with a surface resistivity of  $<10^9\,\Omega$  and is BFR approved.

Applications include machinery construction; conveyor industries; agriculture & farming equipment; waste water & filtration systems and the wet section of the paper industry.



### **OKUFIX** COVER STRIP

When installing any type of lining, the top row of sheets must be protected by a sealing strip to prevent material from working its way under the sheets. The strips may be aluminium (truck bed) or stainless steel. When fixing the strips, we ensure the material can expand and contract freely to take thermal effects into account.

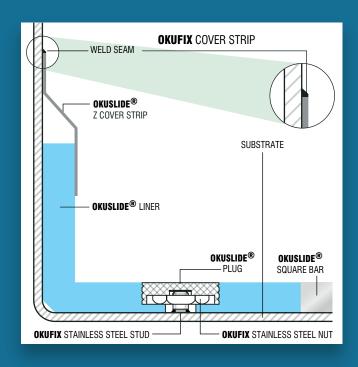
### LINER JOINTS: FUSION WELDING

We strongly recommends fusion welding of joints between the **OKUSLIDE** sheets. Fusion welding provides a totally sealed liner and eliminates ingress of material behind the liner.

Should material build-up between the joints or behind the liner occur, it will result in the lifting of the liner this exposing the liner to premature wear and a shorter service life. Material caught between the joints can also cause hang up and interrupted flow hence defeating the purpose of lining.

Joints to be welded are prepared prior to the panels being fastened to the substrate. Welds can be ground, planed or polished flush with liner for fine powder applications.







## DROP YOUR LOAD WITH **OKUSLIDE**®

**OKULEN®** have been the technical partners for the development, production and processing of tailor-made high-tech polymers for clients all over the world for more than 40 years.

After our company was founded in 1977, renowned ski manufacturers were the first to order plastics from our production facilities: tread soles made with **OKUSLIDE®** 1000.

Our 240 committed employees in our medium-sized family firm is asked to share their professional experience and contribute their innovative spirit.

Over 8,500 tons of plastic are processed on our 19 presses every year. Precast parts are then machined on our 21 lathes, profiling machines and CNC milling centres in downstream further processing.

**OKUSLIDE®** is a family of polymer alloys that solve the problems of friction, wear and the flow of material across many industry sectors.

An exceptional low friction surface, outstanding wear resistance, high impact strength, excellent chemical resistance and superior performance in demanding applications characterise the products key properties.

**OKULEN®** Engineering Plastics is a world-wide leader with more than 90 years of experience in the development and production of semi finished products made of engineering plastics.

In close co-operation with our customers we developed a range of **OKUSLIDE**® grades that are tailored to the different lining applications with specific requirements.

Highly qualified staff, superior material development, state-of-the-art production facilities, laboratories and a certified quality management system are the basis for the quality and economic efficiency.

Our excellent reputation among the world's leading flow consultants and engineering experts in the field of bulk solids flow has been achieved by earning respect based on providing the industry with unmatched consistent, reliable solutions to flow problems.

### **OKUSLIDE®**

This new formulation has specifically been developed for the bulk material handling and mining industry to reduce typical flow problems of bulk solids in bins, hoppers, chutes, truck beds and other applications. However, every application makes its own special demands on the lining material.

The **OKUSLIDE**® range combines the best surface friction qualities with abrasion resistance not only to promote bulk material flow but also to withstand the abrasion of flowing bulk materials in rugged applications under different environmental conditions.

**OKUSLIDE®** grades are based on a specific formulation of Ultra-High-Molecular Weight Polyethylene (PE-UHMW/PE 1000) that has been developed for use as a lining-material either in new construction or as a retrofit.

# ECONOMIC ADVANTAGES

Compared to steel, **OKUSLIDE**® has considerable economic benefits which include:

#### **LOWER COST**

Lining an existing bin with **OKUSLIDE®** is about one third of the cost for conventional steel.

### **LOWER WEIGHT**

For example, the refurbishment of a 200m² steel bin, with **OKUSLIDE**® would achieve a reduction in weight of *almost three tons* compared to the standard method of welding steel sheets. **OKUSLIDE**® reduces the load on the structure and makes installation work much simpler.

### **LONGER LIFE SPAN**

The life span of **OKUSLIDE**® is substantially longer than that of conventional construction steel. In the sand-slurry wear test, **OKUSLIDE**® achieved a value of 80 which is 46% better than steel at 150 (S235JR).

### **HOTLINER PREMIUM RED 3544**

Engineered to withstand higher temperatures and still keep it's abrasion resistance, it uses a special ceramic blend of UHMW-PE polymer (9,2 mio. glmol) designed for use in dump truck bodies to protect the dump truck body and enhance material flow. In high temperature applications the filler acts as a blocker and stops oxidation which would break up UHMW material at higher temperatures.

**HOTLINER** 3544 takes a unique path in the mixing and preparation processes and we are continuously striving to develop improved combinations to achieve even better material properties.

**HOTLINER** Premium Red 3544 properties include excellent sliding; ultra-low tip angles; ultra-long life; low coefficient of friction; virtually zero moisture absorption; ceramic reinforcement; ultra high abrasion resistance; antioxidents for longer life; nearly no sticking of bulk material; is UV stabilised and can be welded!

**HOTLINER** is available as complete systems which combines customer consultation, material selection, design and assembly.

NATURAL 1000 FOOD GRADE With its FDA approval, **OKULEN®** NATURAL is ideal as a lining material for contact with bulk goods

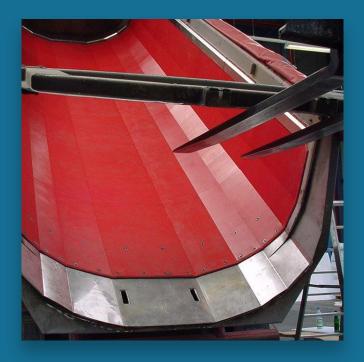
in the food industry.

With ultra-high molecular weight polyethylene and a molecular weight of 5 Mio.g/mol, NATURAL 1000 is extremely versatile and has formidable resistance to abrasion factors, water absorption and chemicals, however, like all polyethylene it is not suitable for high temperature applications.

**OKULEN®** has material properties that make it extremely versatile. The material is ideally suited for mechanical engineering. Parts are especially used in plant construction and handling technology. The material is also ideal for port construction and hydraulic engineering, as insulating linings for high-traffic areas and in the sports and skiing industry.

**OKULEN®** defies low temperatures and most chemicals and is highly resistant to abrasion.

Features & strengths of **OKULEN®** NATURAL 1000 include FDA approved; high resistance to wear; high impact strength; very low coefficient of sliding friction; low moisture absorption and its applications include the food industry; goods wagons and bin linings.







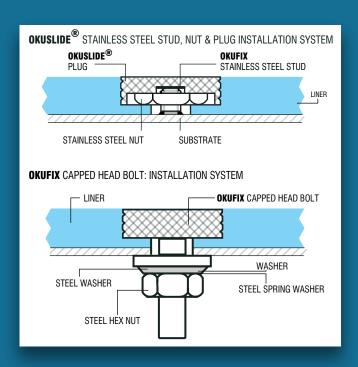
### **OKUFIX FIXING TECHNOLOGY**

**OKUFIX** is used to mechanically fasten the substrate using bolted or welded fasteners. Both types are acceptable and usually chosen based on the requirements of the application and the structure being lined.

Proper installation by a qualified distributor or installer is critical to the life expectancy of the liner.

### **OKUFIX STUD WELDING**

**OKUFIX** fixing points are best prepared in the plant, pre-drilled to suit your specific project and delivered on site to save time on installation. Sheets are bolted into position with studs and hex nuts. We recommend a nominal distance of 250 mm and 50mm from edges.



### DURABILITY **OKUSLIDE**®

### RELATIVE VOLUMETRIC WEAR ACCORDING TO THE SAND-SLURRY PROCESS

In the sand-slurry test, a mixture of sand and water is used to measure the abrasion resistance of a sample compared to a defined reference material of PE-UHMW with a molecular weight of 5 million g/mol to which a fixed value of 100 is assigned.

The volume lost by the test sample during the test is then stated as an index compared with that of the reference material. The lower the value achieved, the better the resistance to abrasion.

#### TYPICAL APPLICATION

The products of the **OKUSLIDE**® range are used in a wide variety of industries that handle bulk materials from the mining level up to and including the final processing or use of the product.

Changes in moisture and particle size affect the product's flowability. Conventional steel surfaces become rough or corroded causing bulk material to stick to the steel.

#### **BULK MATERIALS HANDLED**

Iron Ore **Copper Concentrate** Coal **Chemical Powders** Clay Limestone Soda Ash Nickel Ore Synthetic Gypsum Peat Kaolin Clay Zinc Concentrate Silica Sand Soap Detergent Salt **Wood Chips** Phosphate Potashe Bauxite Dust Talc

### MINING

Over burdened vehicles Shovel liners
Stacker/Reclaimer bucket liners Chute liners
Front-end loader buckets Scrapers
Dragline bucket liners Hopper liners

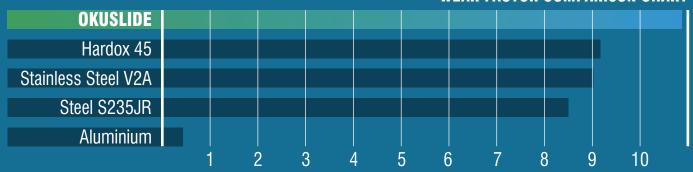
### STORAGE, HANDLING & PROCESSING

Silos, bins, bunkers Reclaim hoppers Tipper dump hoppers Rail hoppers Vibratory feeder pans Receiving hoppers Dozer blade liners Skirting Belt scrapers Surge bins Batch hoppers **Hoppers** Storage silos and bins Chutes Screw conveyors **Feeders** 

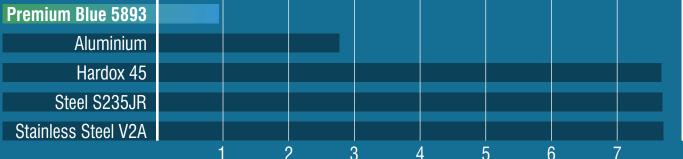
### **TRANSPORTATION**

On highway bed liners Barges Railcars

#### **WEAR FACTOR COMPARISON CHART**



# OKUSLIDE OKUSLIDE OKUSLIDE



### OKULEN® AST 1000

With its permanent antistatic quality, **OKULEN®**AST 1000 is especially suitable for applications in areas where there is a risk of explosion. The material has high impact resistance making it exceptionally useful for outdoor use such as open-cast mining.

Its inherent characteristics, apart from permanent antistatic properties and high impact strength, are excellent UV stability and high wear resistance.

AST 1000 is widely employed in industries such as open-cast mining; truck beds; excavator-shovel liners; conveyor ducts and hopper linings.

STOCK SHEET SIZES				
DIMENSIONS	TYPICAL THICKNESSES*			
2000 X 1000mm	12-25mm			
3000 X 1200mm	12-25mm			
3000 x 2000mm	12-25mm			

<sup>\*</sup> If required, also available in thicknesses from 3 - 400mm

SHEET SIZES ON REQUEST				
DIMENSIONS	TYPICAL THICKNESSES*			
4000 X 5000mm	6-50mm			
6000 X 2000mm	6-50mm			
6000 x 3000mm	6-50mm			





	OKUSLIDE®	GB2000	HOTLINER	NATURAL	AST
Resistance to wear			•		0
Impact strength	•				0
Sliding characteristics					
Antistatic properties	•	•	•		
UV resistance					
Service temp °C continuous	-25080	-25080	-250110	-25080	-25080
Service temp °C briefly	-250130	-250130	-250190	-250130	-250130
Delivery	EX STOCK	ON REQUEST	ON REQUEST	ON REQUEST	ON REQUEST
LEGEND	VERY GOOD	GOOD	NOT GOOD		

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