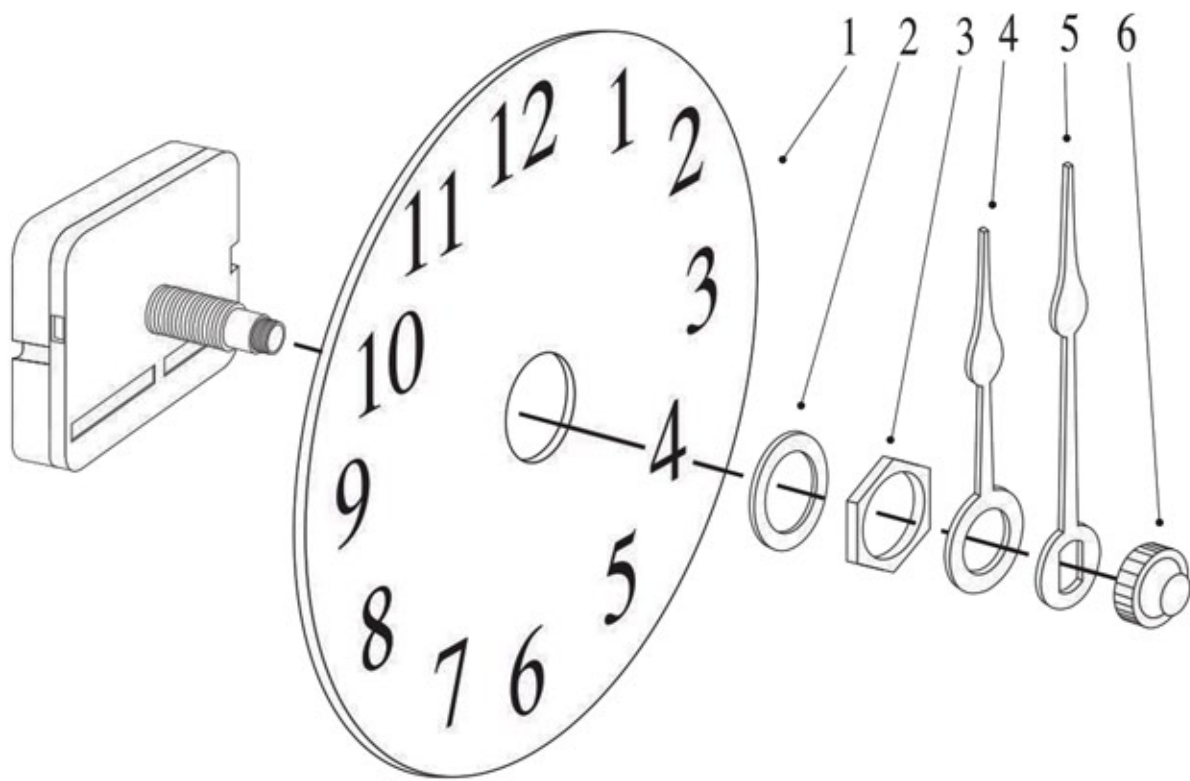


HIGH TORQUE MOVEMENT MOUNTING INSTRUCTIONS



1. If you have a "C" cell powered high torque movement, drill a $\frac{1}{2}$ " hole in your clock for the $\frac{7}{16}$ " diameter shaft. If you have a "AA" cell powered high torque movement, then drill a $\frac{3}{8}$ " hole in your clock for the $\frac{5}{16}$ " diameter shaft.
2. Install movement shaft through the center hole in your clock and slide brass washer over the shaft.
3. Install hex nut to hold movement in place. Hand tighten the hex nut then turn another $\frac{1}{4}$ of a turn. Do not over tighten the hex nut as this could cause the movement to run slowly.
4. Firmly press the hour hand onto the hour hand shaft at the 12:00 position. Please make sure that the back of the movement is supported during this operation.
5. Place minute hand over shaft at 12:00 position, and install.
6. Gently screw minute nut in place.
7. Use time setting knob to move hands to correct time
8. Install battery.