

weldmax

IESTAL MIGIARIA INVERTER

Compact, lightweight, microprocessorcontrolled welding inverter suitable for MIG/MAG, MMA and TIG welding processes.

www.weldmax.com.au

Key Features & Benefits



185 MIG / ARC PORTABLE 240 V - TECHNICAL DETAILS				
1 ph			230V 50/60Hz	
Power 60%	KVA		2.8kVA	
		MMA	TIG	MIG
Uo		65	65	26
Amp. Min-Max		10-160	35-160	35-170
Duty Cycle	Α	160 A @ 20% 90 A @ 60%	160 A @ 20% 90 A @ 60%	170 A @ 25% 110 A @ 60% 85 A @ 100%
Aluminium	Ø mm		0.8 - 1.0	
Steel	Ø mm		0.8 - 1.0	
Flux Core	Ø mm		0.8 - 1.0	
Stainless Steel	Ø mm		0.8 - 1.0	
Brazing	Ø mm		0.8 - 1.0	
Ø Electrode	Ø mm		1.6 - 3.25	
Electrode TYPE	-		6013 - 7018 - CrNi	
Insulation	-		Н	
Protection Degree	-		IP22S	
Machine	(LxWxH)		480x220x385 (mm)	
Package	(LxWxH)		685x275x450 (mm)	
Weight	Kg		11.5	
MADE IN ITALY			11	

- Welding process: MIG synergic, MIG standard, MMA & TIG
- Welding programs for mild steel, stainless steel, for wires up to 1,0 mm for most metals
- Convenient operation directly on the front panel
- Hotstart and Arc-Force function for MMA welding (stick)
- Highly energy efficient low power consumption using inverter technology
- Robust metal 2-roll wire feed drive system
- All welding cable connections use standard Australian style connectors
- Gas / Gasless polarity reversal function for welding with solid or flux cored welding wires





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is all about high quality and lean manufacturing which is now a premium name in the welding industry – and you can be guaranteed that we care the most.

With the recent inverter additions and enhancements to the product line up, Weldmax now has products suited to a wide field of uses starting from welding in the garage to heavy boiler making and structural steel, stainless manufacturing, aluminium fabrication & boat building.