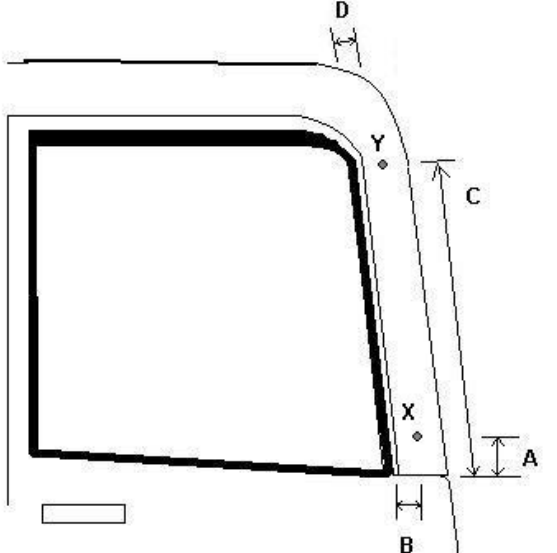


FITTING GUIDE FIT902

PLEASE READ INSTRUCTIONS COMPLETELY BEFORE INSTALLATION

ISUZU Sunvisors & Stoneguards

MADE IN NEW ZEALAND

		<p>Legend:</p> <p>‘X’ – Mark for lowest hole for stoneguard fitment on pillar</p> <p>‘Y’ – Mark for lowest pillar mount hole for sunvisor.</p> <p>‘A’ – Measure from crease in cab (between pillar and cab front) to lowest stoneguard hole</p> <p>‘B’ – From rear of pillar to centre of lowest stoneguard mounting hole.</p> <p>‘C’ – Measurement from crease in cab pillar front, to lowest sunvisor pillar mount hole.</p> <p>‘D’ – Measurement from rear of pillar to centre of lower sunvisor pillar mount hole</p>																																							
<p>Measurements:</p> <p>N Series pre 2008 (SG508 & SV112F)</p> <p>N Series 2008+ (SG547/SG570 & SV219F/SV221F)</p> <p>F Series FV VT 2008+ (SV226F)</p> <p>F Series FS FR 2008+ (SV227F)</p> <p>F Series (pre 2008) (SG502 & SV103F)</p> <p>C/E/Giga – Low roof (SV102F)</p> <p>C/E/Giga – High roof (SV116F)</p> <p>C / Giga Low roof 2023+ (SV226F)</p>		<table><tr><th>‘A’</th><th>‘B’</th><th>‘C’</th><th>‘D’</th></tr><tr><td>25mm</td><td>25mm</td><td></td><td></td></tr><tr><td>30mm</td><td>40mm</td><td>560mm</td><td>25mm</td></tr><tr><td>30mm</td><td>40mm</td><td>570mm*</td><td>18mm*</td></tr><tr><td>30mm</td><td>40mm</td><td>570mm*</td><td>18mm*</td></tr><tr><td>17mm</td><td>27mm</td><td></td><td></td></tr><tr><td>15mm</td><td>20mm</td><td>720mm</td><td>28mm</td></tr><tr><td>15mm</td><td>20mm</td><td>Handles</td><td></td></tr><tr><td>30mm</td><td>40mm</td><td>570mm*</td><td>18mm*</td></tr></table>				‘A’	‘B’	‘C’	‘D’	25mm	25mm			30mm	40mm	560mm	25mm	30mm	40mm	570mm*	18mm*	30mm	40mm	570mm*	18mm*	17mm	27mm			15mm	20mm	720mm	28mm	15mm	20mm	Handles		30mm	40mm	570mm*	18mm*
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<p>Tools required:</p> <p>- Drill - 3mm & 9mm drill bits - Tec screws (for temporary fastening) - Alan key for 6mm machine screw - Rivnut / Nutsert tool - Marker pen - CRC Soft Seal (rust prevention) - Tape measure - Marker pen</p>																																									

Sunvisor & Stoneguard Installation Guide:

A similar method is used for both sunvisor and stoneguard products for measurements

Note: Where cab ‘Handle’ holes used to mount sunvisor, ‘Y’= Handle hole for measurement.

These measurements and instructions are intended as a accurate guide. All product positioning on the vehicle **should be checked visually as well before final drilling & alignment.**

- 1) Use the table to mark one hole position on each pillar with marker pen. The measurements supplied are for the **LOWEST** pillar mount hole of each product **and are to be used as an alignment guide.** Note later F Series Sunvisor with front mirror, mark RH pillar only, as the mirror is used to fasten the LH side.
- 2) Hold product on cab position and check alignment. Adjust position of marks if required.
- 3) Once satisfied the marked position is correct, remove product and drill with 3mm drill.
- 4) Offer the product to the cab. Keep the sunvisor/stoneguard tilted forward and temporarily fix to the cab with Tec Screws using the lowest holes drilled in the side of the product
- 5) The product should now hinge upward on the two front tec screws and fit neatly on the cab.
- 6) Visually check alignment and level, then fix all remaining points with tec screws. For the sunvisor, gently lift the centre of the sunvisor when marking/drilling holes to ensure a snug fit and correct alignment.
- 7) Remove all tec screws and the product from the truck
- 8) Drill all marked tec screw holes with 9mm drill.
- 9) Spray all drilled holes with CRC ‘Soft Seal’ or similar anti-rust protection. This is important!
- 10) Fit supplied rivnuts to all holes using an appropriate tool. Spray the rivnuts with CRC SoftSeal.
- 11) Fasten sunvisor with supplied button head machine screws.
- 12) If stoneguard is supplied with brackets, fasten these last.