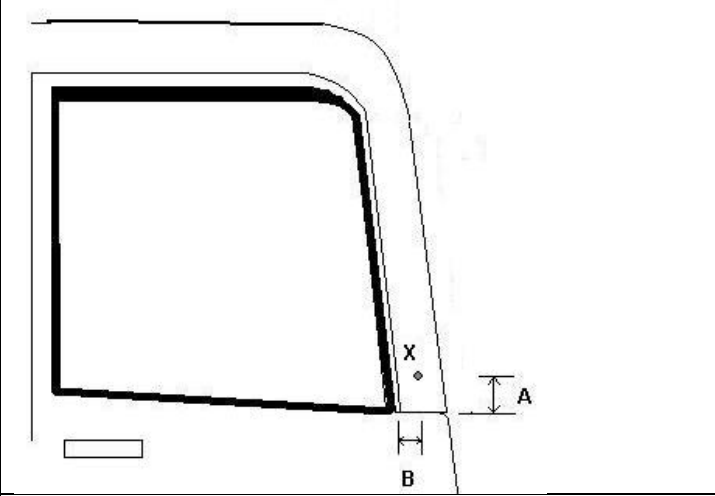


FITTING INSTRUCTIONS FIT1369 PLEASE READ INSTRUCTIONS COMPLETELY BEFORE INSTALLATION

Isuzu N Series

SG701

MADE IN NEW ZEALAND

	Legend:			
	‘X’ – Mark for lowest hole for stoneguard fitment on pillar ‘A’ – Measurement from top surface of the plastic panel on cab, up to lowest stoneguard hole. ‘B’ – From rear of pillar to centre of lowest stoneguard mounting hole.			
Measurements: SG701	‘A’ 50mm	‘B’ 35mm		
Tools required: - Drill - 3mm, 7mm & 9mm drill bits - Alan key for 6mm machine screw - 10mm spanner - Rivnut / Nutsert tool - Marker pen - CRC Soft Seal (rust prevention) - Instant Glue (Superfix or similar) - Tape measure				

Stoneguard Installation Guide:

These measurements and instructions are intended as an accurate guide. All product positioning on the vehicle **should also be checked visually before final drilling & alignment.**

- 1) Using the instant glue, attach 6 rubber washers to the inside of each end of the stoneguard to align with the predrilled holes. (This is not critical but aids placement and fitment of rubber washers).
- 2) Use the above table to mark one hole position on each pillar with marker pen. The measurements are for the **LOWEST** pillar hole each side.
- 3) Get two people to hold the stoneguard on cab while you align the stoneguard so the lowest mount holes are on the mark. Align the angle of the stoneguard bracket to match the pillar.
- 4) Mark all 6 holes (3 each side)
- 5) Once satisfied the marked position is correct, remove product and drill the holes marked holes in the cab with 3mm drill.
- 6) Drill all the marked tec screw holes with 9mm drill. Clean away all shavings / swarf.
- 7) Spray all drilled holes with CRC ‘Soft Seal’ or similar anti-rust protection.
- 8) Fit supplied rivnuts to the all holes using an appropriate tool.
- 9) Spray all the rivnuts with CRC SoftSeal (or similar), and wipe away excess.
- 10) Offer the stoneguard to the cab and fasten to the pillars with button head machine screws & washers.

The stoneguard should now be attached to the truck with rubber washers in between. No part of the stoneguard should be touching the truck paintwork.