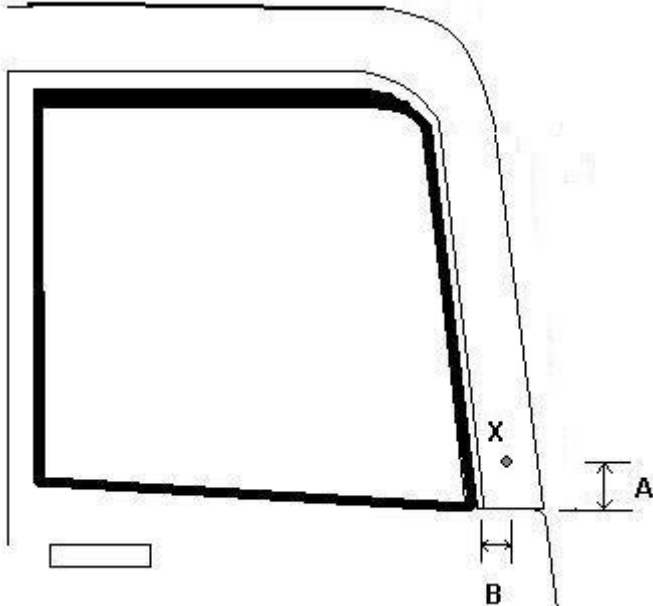


FITTING GUIDE FIT1306

PLEASE READ INSTRUCTIONS COMPLETELY BEFORE INSTALLATION

Foton Truck Stoneguard	SG655B
	<p>Legend:</p> <p>‘X’ Mark for lowest pillar mount hole for stoneguard up from crease in cab.</p> <p>‘A’ = 15mm Measurement from crease in cab pillar front, to lowest stoneguard pillar mount hole.</p> <p>‘B’ = 20mm Measurement from crease in cab pillar front, to lowest stoneguard pillar mount hole.</p>
<p>Tools required:</p> <ul style="list-style-type: none"> - Drill - 3mm & 9mm drill bits - Tec screws & bit (for temporary fastening) - Alan key for 6mm machine screw - Rivnut / Nutsert tool - Marker pen - CRC Soft Seal (or similar rust prevention) - Tape measure 	

Installation Guide:

All positioning on the vehicle **should be checked visually before final drilling & alignment.**

- 1) Use the above table to mark a line on the cab pillar. The measurements supplied are for the **LOWEST** pillar mount hole.
- 2) Hold product up to the cab. You should be able to see the mark ‘X’ through the lowest hole on the side of the stoneguard. Check alignment. When satisfied the marked position is correct, remove product and drill on the marked position with 3mm drill.
- 3) Offer the product back to the cab. Temporarily fix it to the cab with Tec Screws using the lowest holes drilled in the side of the product.
- 4) The side bracket should be parallel with the cab pillar. While visually checking alignment and level, fix all remaining points with tec screws.
- 5) Remove all tec screws. Remove the product from the truck
- 6) Drill all marked holes with 9mm drill. Brush away all metal shavings.
- 7) Spray all drilled holes with CRC ‘Soft Seal’ or similar anti-rust protection.

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AUTOMOTIVE ACCESSORY
MANUFACTURE & DISTRIBUTION

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- 8) Fit supplied rivnuts to all holes using an appropriate tool. Spray the rivnuts with CRC SoftSeal (or similar)
- 9) Fasten with supplied button head machine screws and washers. Ensure each hole has a rubber/neoprene washer fitted between the stoneguard and the vehicle.

